**W6D630-CA01-80**

# AC axial fan

sickle-shaped blades (S series)

with round full nozzle, Transformer fan

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Amtsgericht (court of registration) Stuttgart · HRA 590344

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Amtsgericht (court of registration) Stuttgart · HRB 590142

## Nominal data

| | |
|---|---|
| **Type** | **W6D630-CA01-80** |
| **Motor** | **M6D110-IA** |

| | | | | | | | |
|---|---|---|---|---|---|---|---|
| Phase | | 3~ | 3~ | 3~ | 3~ | 3~ | 3~ |
| Nominal voltage | VAC | 400 | 400 | 400 | 400 | 480 | 480 |
| Wiring | | Δ | Y | Δ | Y | Δ | Y |
| Frequency | Hz | 50 | 50 | 60 | 60 | 60 | 60 |
| Method of obtaining data | | fa | fa | fa | fa | fa | fa |
| Valid for approval/standard | | CE | CE | CE | CE | CE | CE |
| Speed (rpm) | $min^{-1}$ | 925 | 775 | 1035 | 730 | 1090 | 850 |
| Power consumption | W | 575 | 420 | 845 | 505 | 925 | 635 |
| Current draw | A | 1.45 | 0.75 | 1.6 | 0.95 | 1.65 | 0.95 |
| Max. back pressure | Pa | 85 | 55 | 50 | 20 | 55 | 30 |
| Max. back pressure | in. wg | 0.34 | 0.22 | 0.2 | 0.08 | 0.22 | 0.12 |
| Min. ambient temperature | °C | -40 | -40 | -40 | -40 | -40 | -40 |
| Max. ambient temperature | °C | 65 | 65 | 40 | 40 | 40 | 40 |
| Starting current | A | 5.2 | 1.75 | 4.8 | 1.6 | 6 | 2 |

ml = Max. load · me = Max. efficiency · fa = Free air · cs = Customer specification · ce = Customer equipment
Subject to change

## Data according to Commission Regulation (EU) 327/2011 (EN 17166)

| | | Actual | Req. 2015 |
|---|---|---|---|
| 01 Overall efficiency $\eta_{es}$ | % | 34.4 | 32.6 |
| 02 Measurement category | | A | |
| 03 Efficiency category | | Static | |
| 04 Efficiency grade N | | 41.8 | 40 |
| 05 Variable speed drive | | No | |

| | | |
|---|---|---|
| 09 Power consumption $P_e$ | kW | 0.67 |
| 09 Air flow $q_v$ | $m^3/h$ | 8655 |
| 09 Pressure increase $p_{fs}$ | Pa | 97 |
| 10 Speed (rpm) n | $min^{-1}$ | 915 |
| 11 Specific ratio* | | 1.00 |

Data obtained at optimum efficiency level.
The ErP data is determined using a motor-impeller combination in a standardized measurement setup.

* Specific ratio = 1 + $p_{fs}$ / 100 000 Pa

LU-201249

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## Technical description

| | |
|---|---|
| **Weight** | 25.6 kg |
| **Size** | 630 mm |
| **Motor size** | 110 |
| **Rotor surface** | Painted black |
| **Terminal box material** | Die-cast aluminum, painted black |
| **Blade material** | Sheet aluminum, painted black |
| **Fan housing material** | Sheet steel, galvanized and coated with white aluminum plastic (RAL 9006) |
| **Guard grille material** | Steel, coated with white-aluminum plastic (RAL 9006) |
| **Number of blades** | 5 |
| **Blade pitch** | 0° |
| **Airflow direction** | A |
| **Direction of rotation** | Clockwise, viewed toward rotor |
| **Degree of protection** | IP55 |
| **Insulation class** | "F" |
| **Moisture (F) / Environmental (H) protection class** | H2+T |
| **Ambient temperature note** | Occasional start-up at temperatures between -40°C and -25°C is permitted. For continuous operation at ambient temperatures below -25°C (such as refrigeration applications), use must be made of a fan design with special low-temperature bearings. |
| **Max. permitted ambient temp. for motor (transport/storage)** | +80 °C |
| **Min. permitted ambient temp. for motor (transport/storage)** | -40 °C |
| **Installation position** | Shaft horizontal or rotor on top; rotor on bottom on request |
| **Condensation drainage holes** | On stator side |
| **Mode** | S1 |
| **Motor bearing** | Ball bearing |
| **Touch current according to IEC 60990 (measuring circuit Fig. 4, TN system)** | <= 3.5 mA |
| **Electrical hookup** | Terminal box |
| **Motor protection** | Thermal overload protector (TOP) with basic insulation |
| **With cable** | Axial |
| **Protection class** | I (with customer connection of protective earth) |
| **Conformity with standards** | EN 60034-1 (2010); CE |
| **Approval** | EAC; VDE |



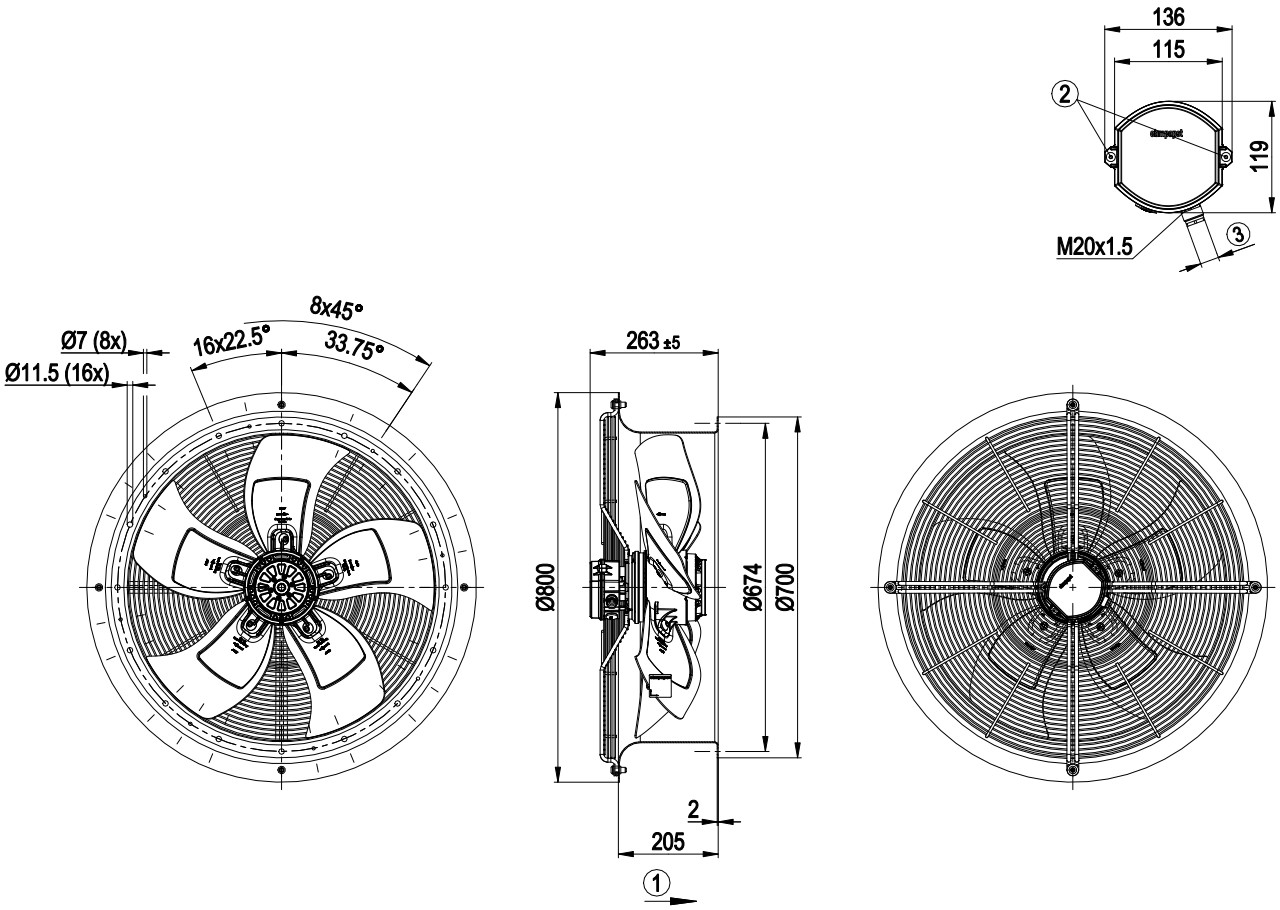
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## Product drawing




| | |
|---|---|
| 1 | Direction of air flow "A" |
| 2 | Tightening torque 2.5 ± 0.4 Nm |
| 3 | Cable diameter min. 10 mm, max. 12 mm; tightening torque 4 ± 0.6 Nm |



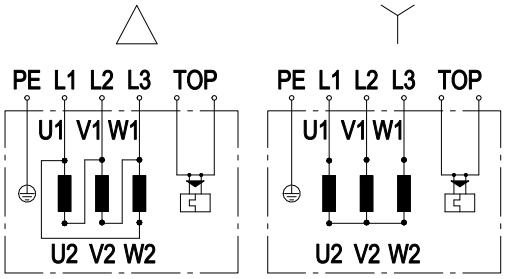
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## Connection diagram




Note: Change of rotation direction by reversing two phases

| | | | | | |
|---|---|---|---|---|---|
| Δ | Delta connection | Y | Star connection | L1 | black |
| L2 | blue | L3 | brown | U1 | black |
| V1 | blue | W1 | brown | U2 | green |
| V2 | white | W2 | yellow | TOP | 2x gray |
| PE | green/yellow | | | | |



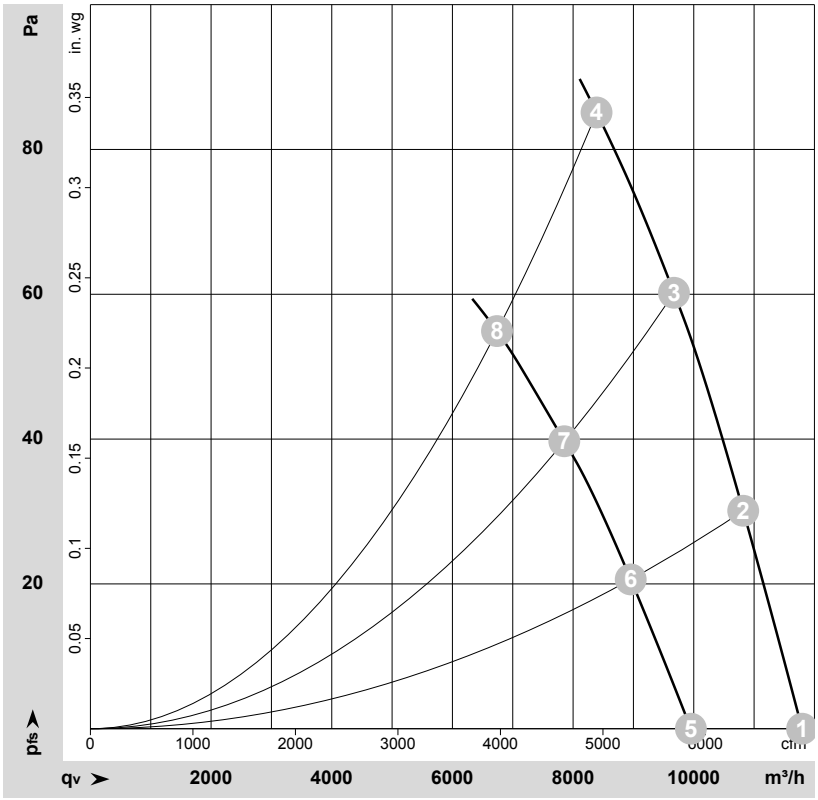
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## Curves: Air performance 50 Hz




ρ = 1.15 kg/m³ ± 2 %

Measurement: LU-195010-1
Measurement: LU-195008-1

Air performance measured according to ISO 5801 installation category A. For detailed information on the measurement setup, contact ebm-papst. Intake sound level: Sound power level according to ISO 13347 / sound pressure level measured at 1 m distance from fan axis. The values given are valid under the specified measuring conditions and may vary due to conditions of installation. For deviations from the standard configuration, the parameters have to be checked on the installed unit.

## Measured values

| | Wired | U | f | n | $P_e$ | I | $LpA_{in}$ | $LwA_{in}$ | $LwA_{out}$ | $q_V$ | $p_{fs}$ | $q_V$ | $p_{fs}$ |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | V | Hz | $min^{-1}$ | W | A | dB(A) | dB(A) | dB(A) | $m^3/h$ | Pa | cfm | in. wg |
| 1 | Δ | 400 | 50 | 925 | 575 | 1.45 | 71 | 79 | 80 | 11795 | 0 | 6945 | 0.00 |
| 2 | Δ | 400 | 50 | 920 | 612 | 1.46 | 71 | 78 | 79 | 10820 | 30 | 6370 | 0.12 |
| 3 | Δ | 400 | 50 | 915 | 651 | 1.49 | 71 | 78 | 79 | 9670 | 60 | 5695 | 0.24 |
| 4 | Δ | 400 | 50 | 910 | 689 | 1.52 | 71 | 78 | 79 | 8390 | 85 | 4940 | 0.34 |
| 5 | Y | 400 | 50 | 775 | 420 | 0.75 | 67 | 75 | 75 | 9955 | 0 | 5860 | 0.00 |
| 6 | Y | 400 | 50 | 760 | 436 | 0.80 | 67 | 74 | 75 | 8955 | 21 | 5270 | 0.08 |
| 7 | Y | 400 | 50 | 740 | 456 | 0.83 | 66 | 73 | 74 | 7855 | 40 | 4625 | 0.16 |
| 8 | Y | 400 | 50 | 725 | 470 | 0.86 | 66 | 73 | 74 | 6740 | 55 | 3965 | 0.22 |

Wired = Wiring · U = Voltage · f = Frequency · n = Speed (rpm) · $P_e$ = Power consumption · I = Current draw · $LpA_{in}$ = Sound pressure level intake side · $LwA_{in}$ = Sound power level intake side
$LwA_{out}$ = Sound power level outlet side · $q_V$ = Air flow · $p_{fs}$ = Pressure increase



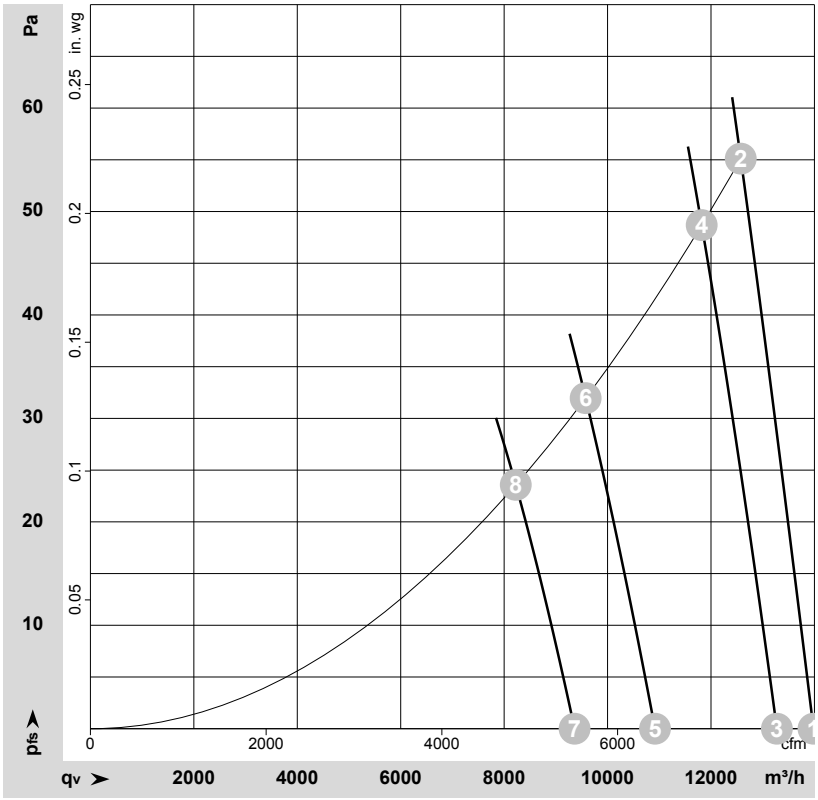
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## Curves: Air performance 60 Hz




ρ = 1.15 kg/m³ ± 2 %

Measurement: LU-195251-1
Measurement: LU-195391-1
Measurement: LU-195393-1
Measurement: LU-195392-1

Air performance measured according to ISO 5801 installation category A. For detailed information on the measurement setup, contact ebm-papst. Intake sound level: Sound power level according to ISO 13347 / sound pressure level measured at 1 m distance from fan axis. The values given are valid under the specified measuring conditions and may vary due to conditions of installation. For deviations from the standard configuration, the parameters have to be checked on the installed unit.

## Measured values

| | Wired | U | f | n | $P_e$ | I | $LpA_{in}$ | $LwA_{in}$ | $LwA_{out}$ | $q_V$ | $p_{fs}$ | $q_V$ | $p_{fs}$ |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | V | Hz | $min^{-1}$ | W | A | dB(A) | dB(A) | dB(A) | $m^3/h$ | Pa | cfm | in. wg |
| 1 | Δ | 480 | 60 | 1090 | 925 | 1.65 | 76 | 83 | 84 | 13980 | 0 | 8230 | 0.00 |
| 2 | Δ | 480 | 60 | 1080 | 1010 | 1.72 | 75 | 82 | 83 | 12575 | 55 | 7400 | 0.22 |
| 3 | Δ | 400 | 60 | 1035 | 845 | 1.60 | 75 | 82 | 83 | 13275 | 0 | 7815 | 0.00 |
| 4 | Δ | 400 | 60 | 1020 | 915 | 1.69 | 73 | 81 | 82 | 11820 | 50 | 6955 | 0.20 |
| 5 | Y | 480 | 60 | 850 | 635 | 0.95 | 70 | 77 | 78 | 10915 | 0 | 6425 | 0.00 |
| 6 | Y | 480 | 60 | 825 | 665 | 1.00 | 68 | 76 | 77 | 9575 | 32 | 5635 | 0.13 |
| 7 | Y | 400 | 60 | 730 | 505 | 0.95 | 66 | 73 | 74 | 9360 | 0 | 5510 | 0.00 |
| 8 | Y | 400 | 60 | 705 | 516 | 0.95 | 65 | 72 | 73 | 8225 | 24 | 4840 | 0.10 |

Wired = Wiring · U = Voltage · f = Frequency · n = Speed (rpm) · $P_e$ = Power consumption · I = Current draw · $LpA_{in}$ = Sound pressure level intake side · $LwA_{in}$ = Sound power level intake side
$LwA_{out}$ = Sound power level outlet side · $q_V$ = Air flow · $p_{fs}$ = Pressure increase



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