**R4D280-CI01-07**

# AC centrifugal fan

forward-curved, single-intake

**ebm-papst Mulfingen GmbH & Co. KG**
Bachmühle 2 · D-74673 Mulfingen
Phone +49 7938 81-0
Fax +49 7938 81-110
info1@de.ebmpapst.com
www.ebmpapst.com

Limited partnership · Headquarters Mulfingen
Amtsgericht (court of registration) Stuttgart · HRA 590344

General partner Elektrobau Mulfingen GmbH · Headquarters Mulfingen
Amtsgericht (court of registration) Stuttgart · HRB 590142

## Nominal data

| | |
|---|---|
| **Type** | **R4D280-CI01-07** |
| **Motor** | **M4D110-IA** |

| | | | |
|---|---|---|---|
| Phase | | 3~ | 3~ |
| Nominal voltage | VAC | 690 | 690 |
| Wiring | | Y | Y |
| Frequency | Hz | 50 | 60 |
| Method of obtaining data | | ml | ml |
| Valid for approval/standard | | CE | CE |
| Speed (rpm) | $min^{-1}$ | 1330 | 1520 |
| Power consumption | W | 1220 | 1470 |
| Current draw | A | 1.46 | 1.55 |
| Min. back pressure | Pa | 0 | 250 |
| Min. back pressure | inH2O | 0 | 1 |
| Min. ambient temperature | °C | -40 | -40 |
| Max. ambient temperature | °C | 80 | 65 |

ml = Max. load · me = Max. efficiency · fa = Free air · cs = Customer specification · ce = Customer equipment
Subject to change

## Data according to Commission Regulation (EU) 327/2011

| | | Actual | Req. 2015 |
|---|---|---|---|
| 01 Overall efficiency $\eta_{es}$ | % | 36.2 | 35.7 |
| 02 Measurement category | | A | |
| 03 Efficiency category | | Static | |
| 04 Efficiency grade N | | 44.5 | 44 |
| 05 Variable speed drive | | No | |

| | | |
|---|---|---|
| 09 Power consumption $P_e$ | kW | 0.48 |
| 09 Air flow $q_v$ | $m^3/h$ | 1205 |
| 09 Pressure increase $p_{fs}$ | Pa | 529 |
| 10 Speed (rpm) n | $min^{-1}$ | 1445 |
| 11 Specific ratio* | | 1.01 |

Data obtained at optimum efficiency level.
The ErP data is determined using a motor-impeller combination in a standardized measurement setup.

* Specific ratio = 1 + $p_{fs}$ / 100 000 Pa

LU-115384

# AC centrifugal fan

forward-curved, single-intake

## Technical description

| | |
|---|---|
| **Weight** | 12.1 kg |
| **Fan size** | 280 mm |
| **Rotor surface** | Cast in aluminum |
| **Terminal box material** | ABS plastic |
| **Impeller material** | Sheet steel, galvanized |
| **Direction of rotation** | Clockwise, viewed toward rotor |
| **Degree of protection** | IP54 |
| **Insulation class** | "F" |
| **Moisture (F) / Environmental (H) protection class** | F3-1 |
| **Max. permitted ambient temp. for motor (transport/storage)** | +80 °C |
| **Min. permitted ambient temp. for motor (transport/storage)** | -40 °C |
| **Installation position** | Shaft horizontal or rotor on bottom; rotor on top on request |
| **Condensation drainage holes** | On rotor side |
| **Mode** | S1 |
| **Motor bearing** | Ball bearing |
| **Touch current according to IEC 60990 (measuring circuit Fig. 4, TN system)** | <= 3.5 mA |
| **Electrical hookup** | Via terminal box |
| **Motor protection** | Thermal overload protector (TOP) with basic insulation |
| **Protection class** | I (with customer connection of protective earth) |
| **Conformity with standards** | EN 61800-5-1; CE |
| **Approval** | VDE |

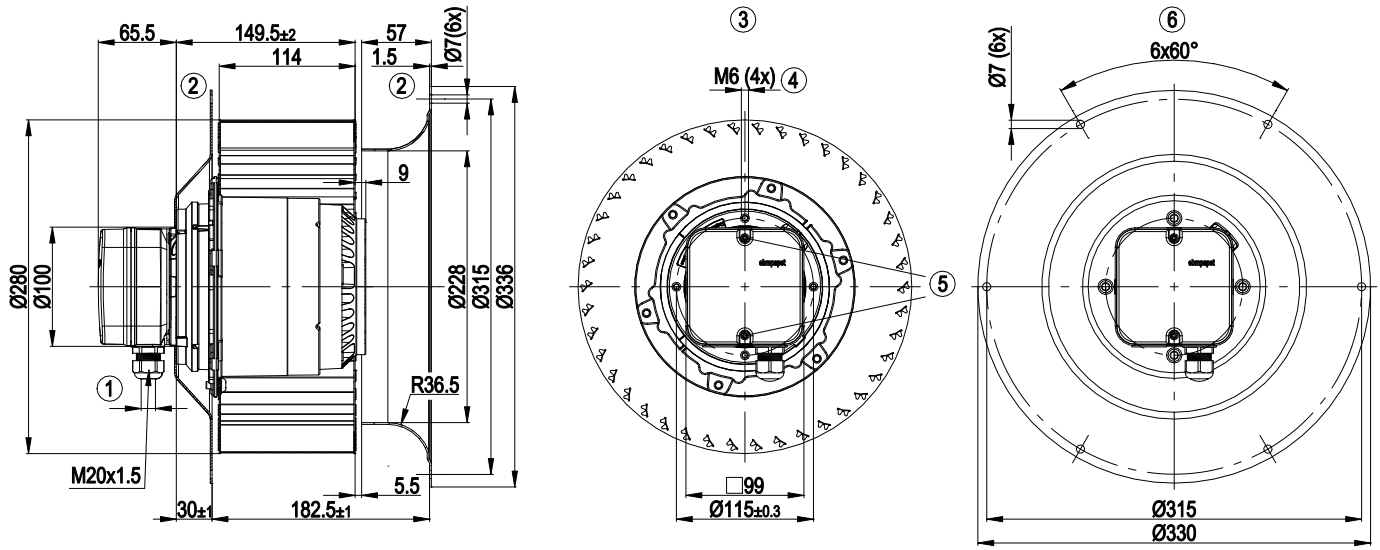


ebm-papst Mulfingen GmbH & Co. KG · Bachmühle 2 · D-74673 Mulfingen · Phone +49 (0) 7938 81-0 · Fax +49 (0) 7938 81-110 · info1@de.ebmpapst.com · www.ebmpapst.com

# AC centrifugal fan

forward-curved, single-intake

## Product drawing




| | |
|---|---|
| 1 | Cable diameter min. 6 mm, max. 12 mm; tightening torque 2±0.3 Nm |
| 2 | Accessory parts: Inlet ring 28010-2-4013 and flange 10280-2-4017 not included in scope of delivery |
| 3 | View without flange |
| 4 | Max. clearance for screw 12 mm |
| 5 | Tightening torque 1.5 ± 0.2 Nm |
| 6 | View with flange |

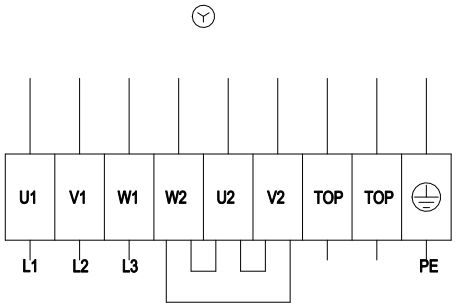


ebm-papst Mulfingen GmbH & Co. KG · Bachmühle 2 · D-74673 Mulfingen · Phone +49 (0) 7938 81-0 · Fax +49 (0) 7938 81-110 · info1@de.ebmpapst.com · www.ebmpapst.com

# AC centrifugal fan

forward-curved, single-intake

## Connection diagram




| | | | | | |
|---|---|---|---|---|---|
| Y | Star connection | L1 | = U1 = black | L2 | = V1 = blue |
| L3 | = W1 = brown | W2 | yellow | U2 | green |
| V2 | white | TOP | 2x gray | PE | green/yellow |

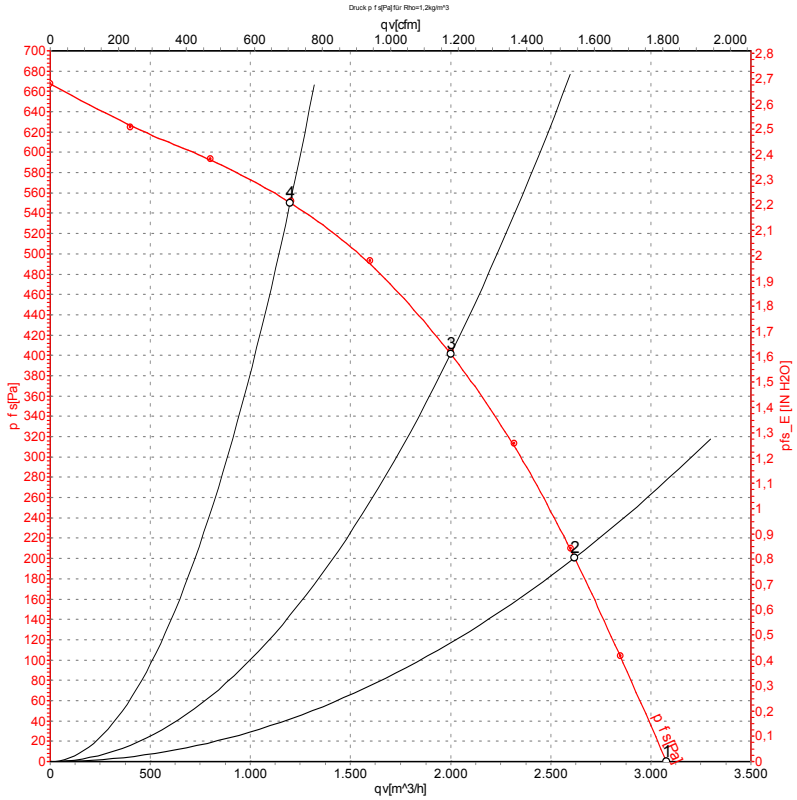


ebm-papst Mulfingen GmbH & Co. KG · Bachmühle 2 · D-74673 Mulfingen · Phone +49 (0) 7938 81-0 · Fax +49 (0) 7938 81-110 · info1@de.ebmpapst.com · www.ebmpapst.com

# AC centrifugal fan

forward-curved, single-intake

## Curves: Air performance 50 Hz Y




Measurement: LU-115384-1

Air performance measured according to ISO 5801 installation category A. For detailed information on the measurement setup, contact ebm-papst. Intake sound level: Sound power level according to ISO 13347 / sound pressure level measured at 1 m distance from fan axis. The values given are valid under the specified measuring conditions and may vary due to conditions of installation. For deviations from the standard configuration, the parameters have to be checked on the installed unit.

## Measured values

| | Wired | U | f | n | $P_e$ | I | $q_V$ | $p_{fs}$ | $q_V$ | $p_{fs}$ |
|---|---|---|---|---|---|---|---|---|---|---|
| | | V | Hz | $min^{-1}$ | W | A | $m^3/h$ | Pa | cfm | inH2O |
| 1 | Y | 690 | 50 | 1330 | 1220 | 1.46 | 3080 | 0 | 1810 | 0.00 |
| 2 | Y | 690 | 50 | 1370 | 997 | 1.29 | 2620 | 200 | 1540 | 0.80 |
| 3 | Y | 690 | 50 | 1405 | 754 | 1.14 | 2000 | 400 | 1175 | 1.61 |
| 4 | Y | 690 | 50 | 1445 | 488 | 1.01 | 1200 | 550 | 705 | 2.21 |

Wired = Wiring · U = Power supply · f = Frequency · n = Speed (rpm) · $P_e$ = Power consumption · I = Current draw · $q_V$ = Air flow · $p_{fs}$ = Pressure increase

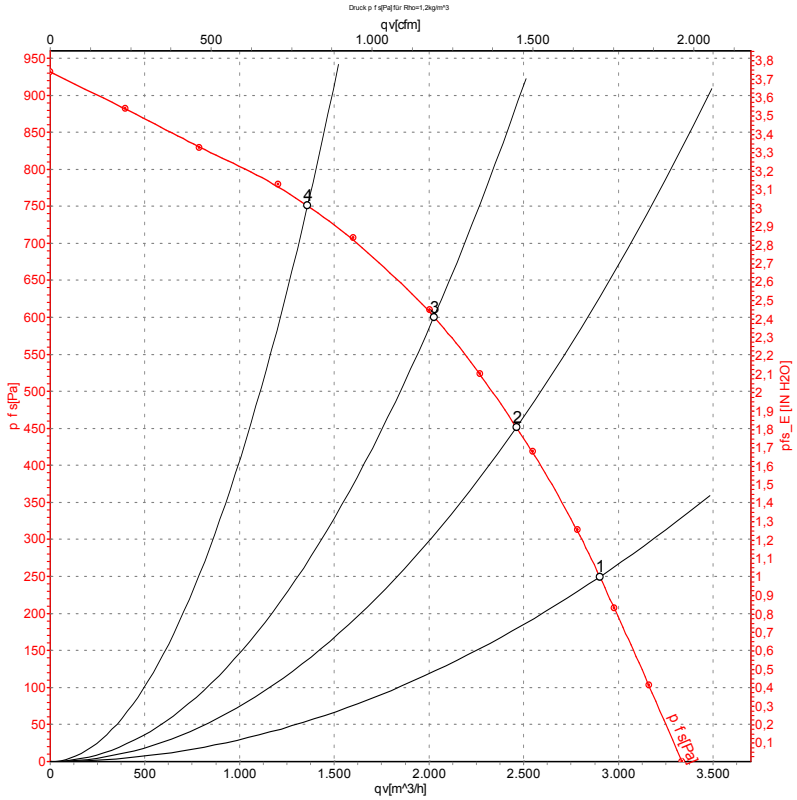


ebm-papst Mulfingen GmbH & Co. KG · Bachmühle 2 · D-74673 Mulfingen · Phone +49 (0) 7938 81-0 · Fax +49 (0) 7938 81-110 · info1@de.ebmpapst.com · www.ebmpapst.com

# AC centrifugal fan

forward-curved, single-intake

## Curves: Air performance 60 Hz Y




Measurement: LU-115386-1

Air performance measured according to ISO 5801 installation category A. For detailed information on the measurement setup, contact ebm-papst. Intake sound level: Sound power level according to ISO 13347 / sound pressure level measured at 1 m distance from fan axis. The values given are valid under the specified measuring conditions and may vary due to conditions of installation. For deviations from the standard configuration, the parameters have to be checked on the installed unit.

## Measured values

| | Wired | U | f | n | $P_e$ | I | $q_V$ | $p_{fs}$ | $q_V$ | $p_{fs}$ |
|---|---|---|---|---|---|---|---|---|---|---|
| | | V | Hz | $min^{-1}$ | W | A | $m^3/h$ | Pa | cfm | inH2O |
| 1 | Y | 690 | 60 | 1520 | 1470 | 1.55 | 2900 | 250 | 1710 | 1.00 |
| 2 | Y | 690 | 60 | 1580 | 1223 | 1.33 | 2460 | 450 | 1450 | 1.81 |
| 3 | Y | 690 | 60 | 1630 | 990 | 1.13 | 2025 | 600 | 1190 | 2.41 |
| 4 | Y | 690 | 60 | 1685 | 715 | 0.92 | 1360 | 750 | 800 | 3.01 |

Wired = Wiring · U = Power supply · f = Frequency · n = Speed (rpm) · $P_e$ = Power consumption · I = Current draw · $q_V$ = Air flow · $p_{fs}$ = Pressure increase



ebm-papst Mulfingen GmbH & Co. KG · Bachmühle 2 · D-74673 Mulfingen · Phone +49 (0) 7938 81-0 · Fax +49 (0) 7938 81-110 · info1@de.ebmpapst.com · www.ebmpapst.com