G4D180-GF20-01

AC centrifugal fan

forward-curved, single-intake

with housing (large flange)

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Nominal data

Type	**G4D180-GF20-01**
Motor	**M4D074-DF**

Phase		3~	3~	3~	3~
Nominal voltage	VAC	230	230	400	400
Wiring		Δ	Δ	Y	Y
Frequency	Hz	50	60	50	60
Method of obtaining data		fa	fa	fa	fa
Valid for approval/standard		CE	CE	CE	CE
Speed (rpm)	min^{-1}	1290	1370	1290	1370
Power consumption	W	195	265	195	265
Current draw	A	0.70	0.82	0.40	0.47
Min. back pressure	Pa	0	0	0	0
Min. back pressure	inH2O	0	0	0	0
Min. ambient temperature	°C	-25	-25	-25	-25
Max. ambient temperature	°C	60	40	60	40
Starting current	A	1.8	1.65	1.1	0.95

ml = Max. load · me = Max. efficiency · fa = Free air · cs = Customer specification · ce = Customer equipment
Subject to change

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Technical description

Weight	6.1 kg
Fan size	180 mm
Rotor surface	Painted black
Impeller material	Sheet steel, galvanized
Housing material	Sheet steel, galvanized
Direction of rotation	Clockwise, viewed toward rotor
Degree of protection	IP44; installation- and position-dependent as per EN 60034-5
Insulation class	"B"
Moisture (F) / Environmental (H) protection class	F5
Max. permitted ambient temp. for motor (transport/storage)	+ 80 °C
Min. permitted ambient temp. for motor (transport/storage)	- 40 °C
Installation position	Any
Condensation drainage holes	On rotor side
Mode	S1
Motor bearing	Ball bearing
Touch current according to IEC 60990 (measuring circuit Fig. 4, TN system)	< 0.75 mA
With cable	Variable
Protection class	I (with customer connection of protective earth)
Conformity with standards	EN 60335-1, motor does not have factory-installed overheating protection; CE
Approval	CCC

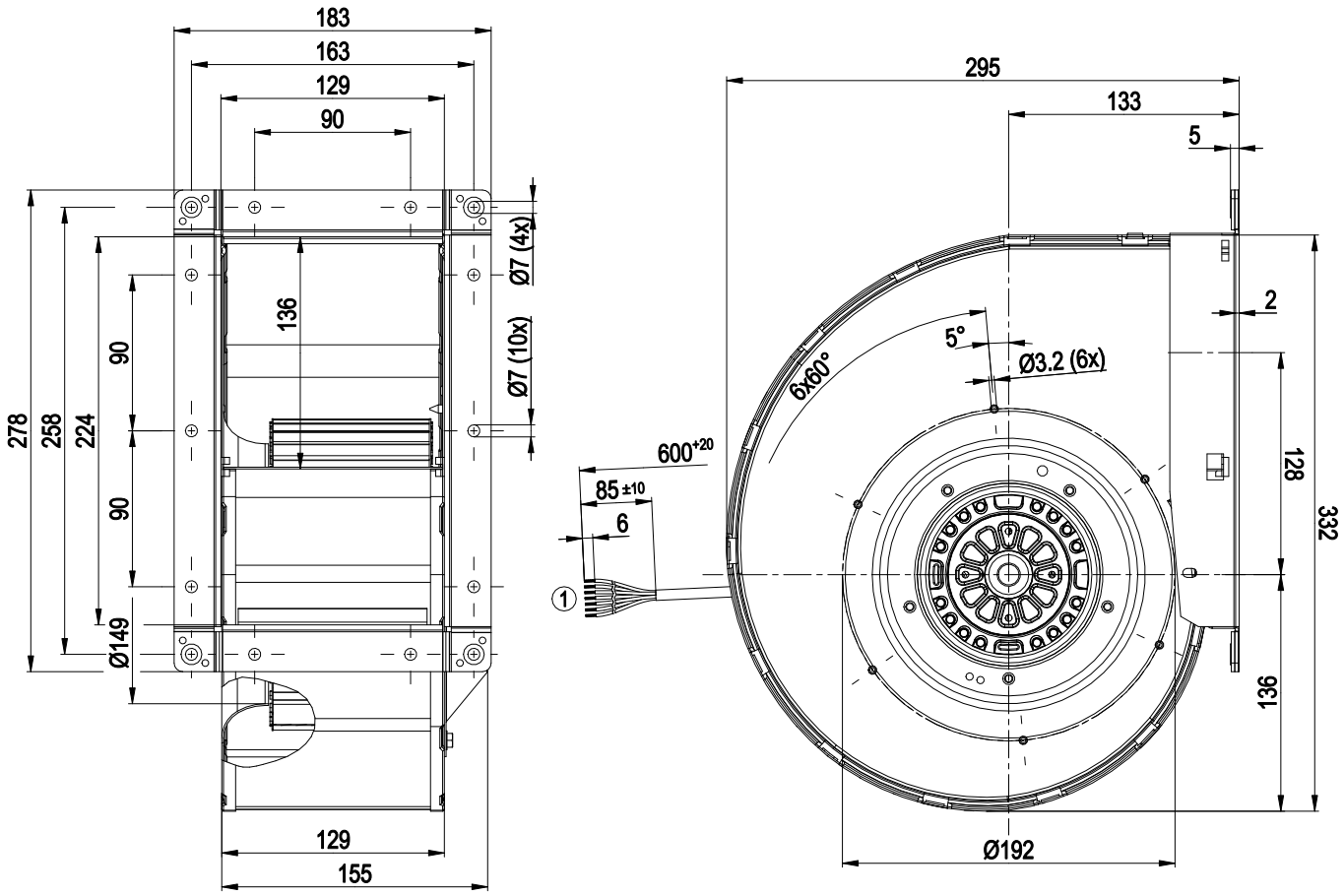
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Product drawing



1	Cable PVC, 7x crimped splices

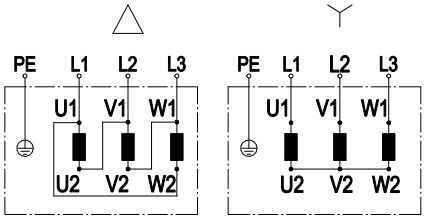
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Connection diagram



Change of rotation direction by reversing two phases

	Three-phase motor	Δ	Delta connection	Y	Star connection
L1	= U1 = black	L2	= V1 = blue	L3	= W1 = brown
U2	green	V2	white	W2	yellow
PE	green/yellow				

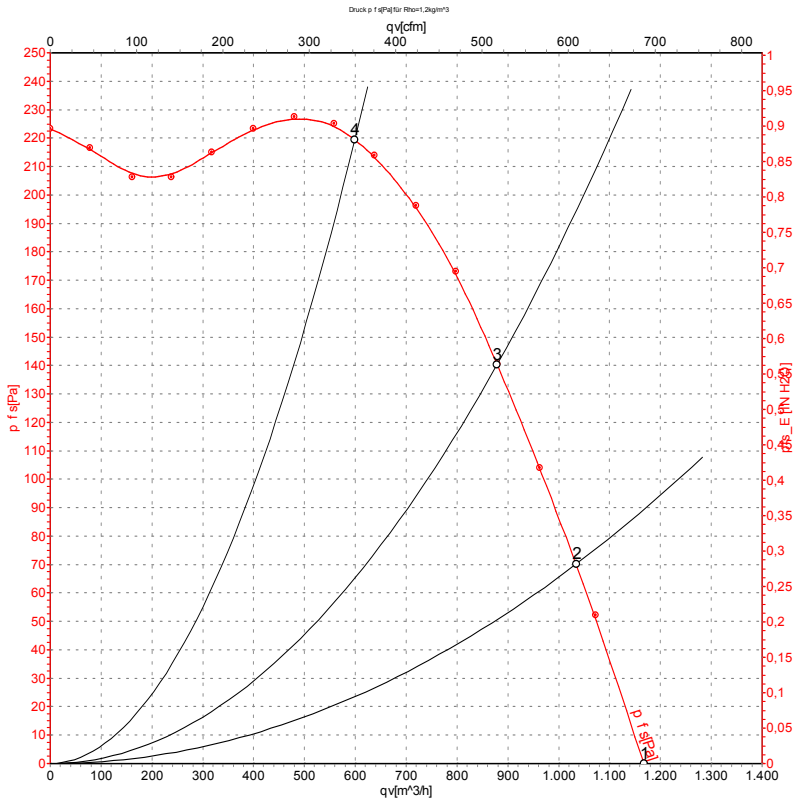
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Curves: Air performance 50 Hz



Measurement: LU-105224-1

Air performance measured according to ISO 5801 installation category A. For detailed information on the measurement setup, contact ebm-papst. Intake sound level: Sound power level according to ISO 13347 / sound pressure level measured at 1 m distance from fan axis. The values given are valid under the specified measuring conditions and may vary due to conditions of installation. For deviations from the standard configuration, the parameters have to be checked on the installed unit.

Measured values

	Wired	U	f	n	P_e	I	q_V	p_{fs}	q_V	p_{fs}
		V	Hz	min^{-1}	W	A	m^3/h	Pa	cfm	inH2O
1	Y	400	50	1290	195	0.40	1165	0	685	0.00
2	Y	400	50	1315	186	0.39	1035	70	610	0.28
3	Y	400	50	1360	152	0.36	880	140	515	0.56
4	Y	400	50	1415	110	0.34	600	220	355	0.88

Wired = Wiring · U = Power supply · f = Frequency · n = Speed (rpm) · P_e = Power consumption · I = Current draw · q_V = Air flow · p_{fs} = Pressure increase

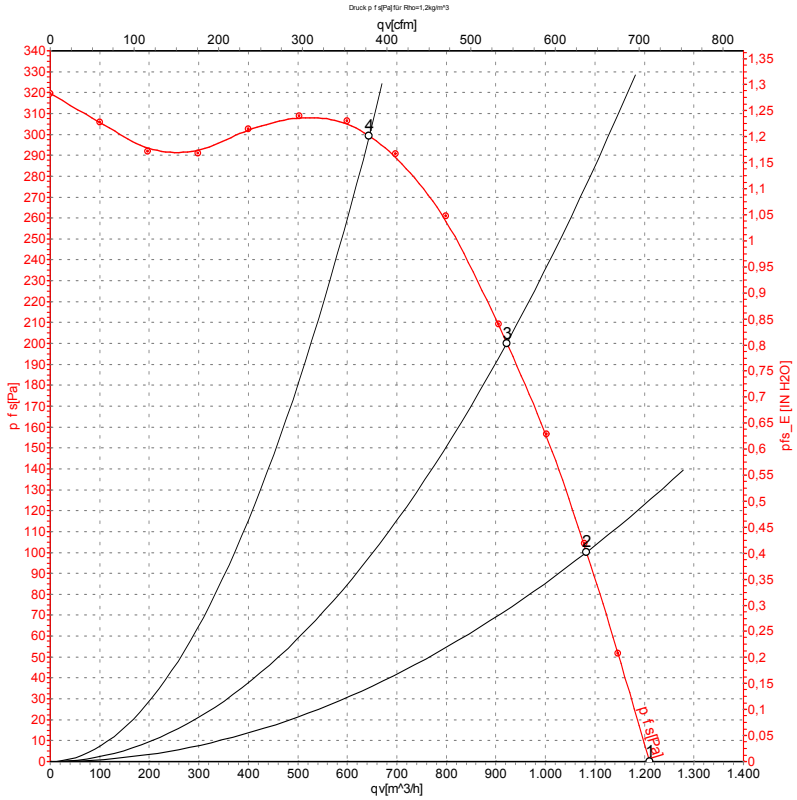
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Curves: Air performance 60 Hz



Measurement: LU-105226-1

Air performance measured according to ISO 5801 installation category A. For detailed information on the measurement setup, contact ebm-papst. Intake sound level: Sound power level according to ISO 13347 / sound pressure level measured at 1 m distance from fan axis. The values given are valid under the specified measuring conditions and may vary due to conditions of installation. For deviations from the standard configuration, the parameters have to be checked on the installed unit.

Measured values

	Wired	U	f	n	P_e	I	q_V	p_{fs}	q_V	p_{fs}
		V	Hz	min^{-1}	W	A	m^3/h	Pa	cfm	inH2O
1	Y	400	60	1370	265	0.47	1210	0	710	0.00
2	Y	400	60	1425	246	0.44	1085	100	635	0.40
3	Y	400	60	1525	201	0.37	920	200	545	0.80
4	Y	400	60	1635	135	0.29	645	300	380	1.20

Wired = Wiring · U = Power supply · f = Frequency · n = Speed (rpm) · P_e = Power consumption · I = Current draw · q_V = Air flow · p_{fs} = Pressure increase

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