G4D180-CD28-18

AC centrifugal fan

forward-curved, single-intake

with housing (flange)

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Nominal data

Type	**G4D180-CD28-18**
Motor	**M4D068-EC**

Phase		3~	3~	3~	3~
Nominal voltage	VAC	230	230	400	400
Wiring		Δ	Δ	Y	Y
Frequency	Hz	50	60	50	60
Method of obtaining data		fa	ml	fa	ml
Valid for approval/standard		CE	CE	CE	CE
Speed (rpm)	min^{-1}	1250	1420	1250	1420
Power consumption	W	220	245	220	245
Current draw	A	0.66	0.70	0.38	0.4
Min. back pressure	Pa	0	120	0	120
Min. back pressure	inH2O	0	0.48	0	0.48
Min. ambient temperature	°C	-25	-25	-25	-25
Max. ambient temperature	°C	75	60	75	60

ml = Max. load · me = Max. efficiency · fa = Free air · cs = Customer specification · ce = Customer equipment
Subject to change

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Technical description

Weight	6 kg
Fan size	180 mm
Rotor surface	Painted black
Impeller material	Sheet steel, painted black
Housing material	Sheet steel, galvanized
Direction of rotation	Counterclockwise, viewed toward rotor
Degree of protection	IP44; installation- and position-dependent as per EN 60034-5
Insulation class	"F"
Moisture (F) / Environmental (H) protection class	F2-2
Max. permitted ambient temp. for motor (transport/storage)	+ 80 °C
Min. permitted ambient temp. for motor (transport/storage)	- 40 °C
Installation position	Any
Condensation drainage holes	On rotor side
Mode	S1
Motor bearing	Ball bearing
Touch current according to IEC 60990 (measuring circuit Fig. 4, TN system)	< 0.75 mA
With cable	Axial
Protection class	I (with customer connection of protective earth)
Conformity with standards	EN 60335-1, motor does not have factory-installed overheating protection; CE

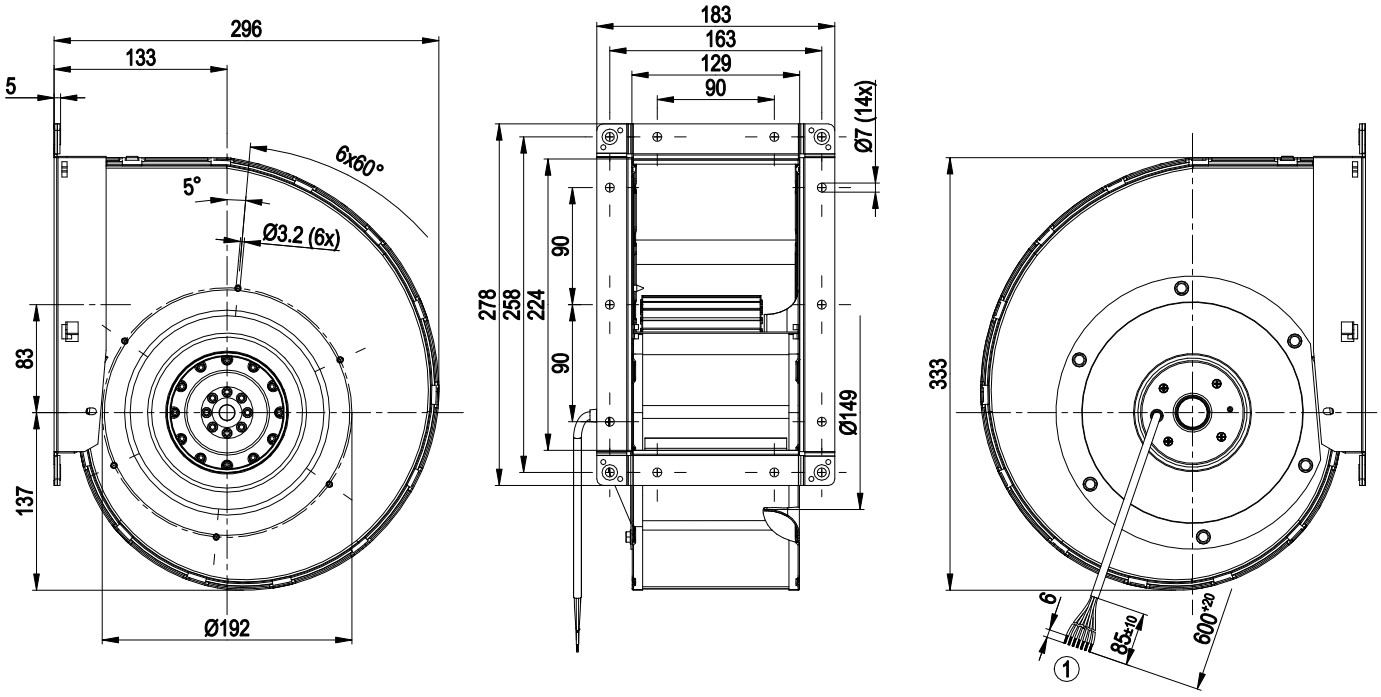
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Product drawing



1	Cable halogen-silicone-free 7x0.5 mm², 7x crimped splices

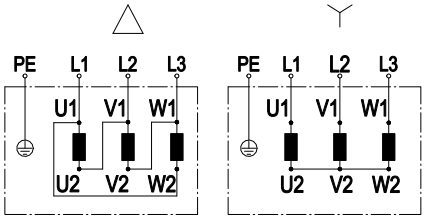
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Connection diagram



Change of rotation direction by reversing two phases

	Three-phase motor	Δ	Delta connection	Y	Star connection
L1	= U1 = black	L2	= V1 = blue	L3	= W1 = brown
U2	green	V2	white	W2	yellow
PE	green/yellow				

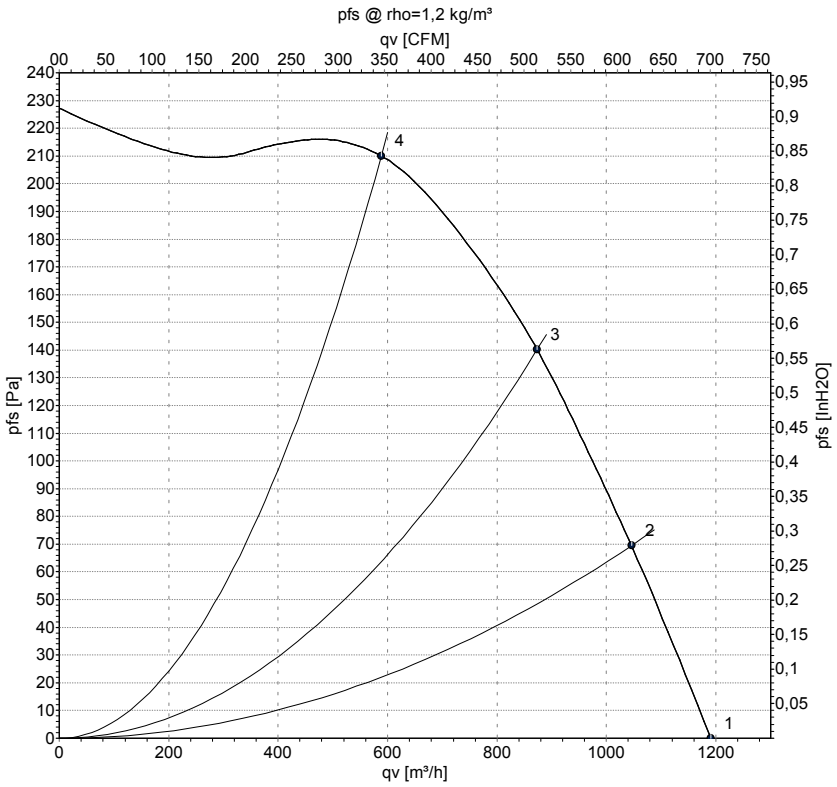
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Curves: Air performance 50 Hz



Measurement: LU-41517-1

Air performance measured according to ISO 5801 installation category A. For detailed information on the measurement setup, contact ebm-papst. Intake sound level: Sound power level according to ISO 13347 / sound pressure level measured at 1 m distance from fan axis. The values given are valid under the specified measuring conditions and may vary due to conditions of installation. For deviations from the standard configuration, the parameters have to be checked on the installed unit.

Measured values

	U	f	n	P_e	I	q_V	p_{fs}	q_V	p_{fs}
	V	Hz	min^{-1}	W	A	m^3/h	Pa	cfm	inH2O
1	400	50	1250	220	0.38	1190	0	700	0.00
2	400	50	1300	182	0.33	1045	70	615	0.28
3	400	50	1350	147	0.29	875	140	515	0.56
4	400	50	1410	101	0.25	590	210	345	0.84

U = Power supply · f = Frequency · n = Speed (rpm) · P_e = Power consumption · I = Current draw · q_V = Air flow · p_{fs} = Pressure increase

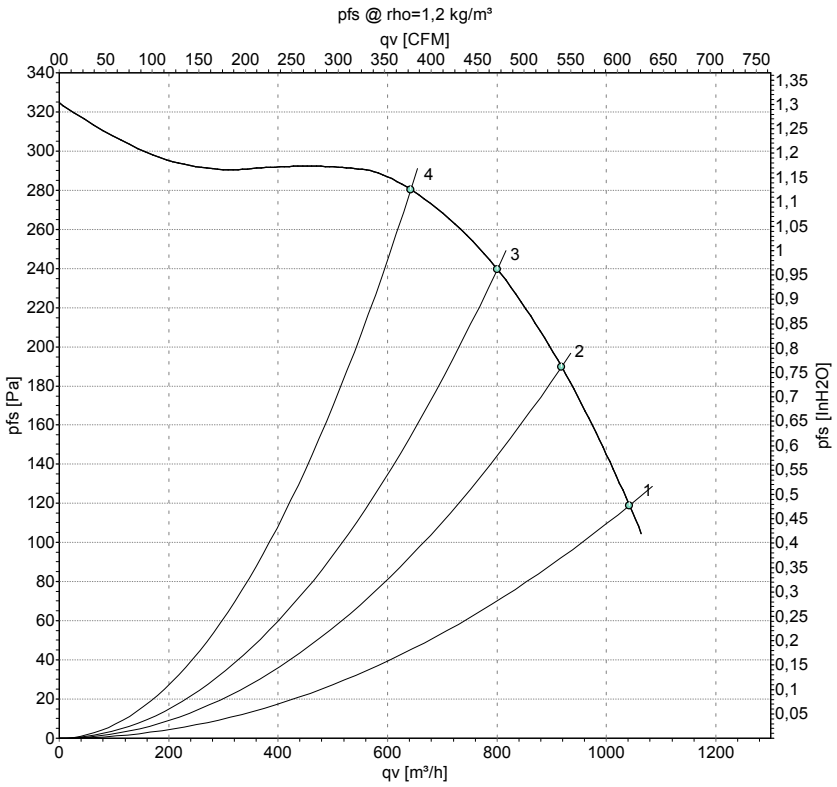
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Curves: Air performance 60 Hz



Measurement: LU-41518-1

Air performance measured according to ISO 5801 installation category A. For detailed information on the measurement setup, contact ebm-papst. Intake sound level: Sound power level according to ISO 13347 / sound pressure level measured at 1 m distance from fan axis. The values given are valid under the specified measuring conditions and may vary due to conditions of installation. For deviations from the standard configuration, the parameters have to be checked on the installed unit.

Measured values

	U	f	n	P_e	I	q_V	p_{fs}	q_V	p_{fs}
	V	Hz	min^{-1}	W	A	m^3/h	Pa	cfm	inH2O
1	400	60	1420	245	0.40	1040	120	615	0.48
2	400	60	1500	203	0.34	920	190	540	0.76
3	400	60	1560	171	0.30	800	240	470	0.96
4	400	60	1620	138	0.26	640	280	380	1.12

U = Power supply · f = Frequency · n = Speed (rpm) · P_e = Power consumption · I = Current draw · q_V = Air flow · p_{fs} = Pressure increase

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