G4D180-BD28-07

AC centrifugal fan

forward curved, single inlet

with housing (flange)



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Nominal data

Type	**G4D180-BD28-07**
Motor	**M4D068-EC**

Phase		3~	3~
Nominal voltage	VAC	400	400
Connection		Y	Y
Frequency	Hz	50	60
Type of data definition		fa	fa
Valid for approval / standard		CE	CE
Speed	min^{-1}	1300	1430
Power input	W	185	240
Current draw	A	0.34	0.41
Min. back pressure	Pa	0	50
Max. ambient temperature	°C	85	60

ml = max. load · me = max. efficiency · fa = running at free air · cs = customer specs · cu = customer unit
Subject to alterations

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Technical features

Mass	5.5 kg
Size	180 mm
Surface of rotor	Coated in black (with cooling holes)
Material of impeller	Sheet steel, hot-galvanised
Housing material	Sheet steel, hot-galvanised
Direction of rotation	Clockwise, seen on rotor
Type of protection	IP 44; Depending on installation and position as per EN 60034-5
Insulation class	"F"
Humidity class	F2-2
Max. permissible ambient motor temp. (transp./ storage)	+ 80 °C
Min. permissible ambient motor temp. (transp./storage)	- 40 °C
Mounting position	Shaft horizontal or rotor on bottom; rotor on top on request
Condensate discharge holes	Rotor-side
Operation mode	S1
Motor bearing	Ball bearing
Touch current acc. IEC 60990 (measuring network Fig. 4, TN system)	< 0.75 mA
Motor protection	Thermal overload protector (TOP) brought out
Cable exit	Axial
Protection class	I (if protective earth is connected by customer)
Product conforming to standard	EN 60335-1; CE

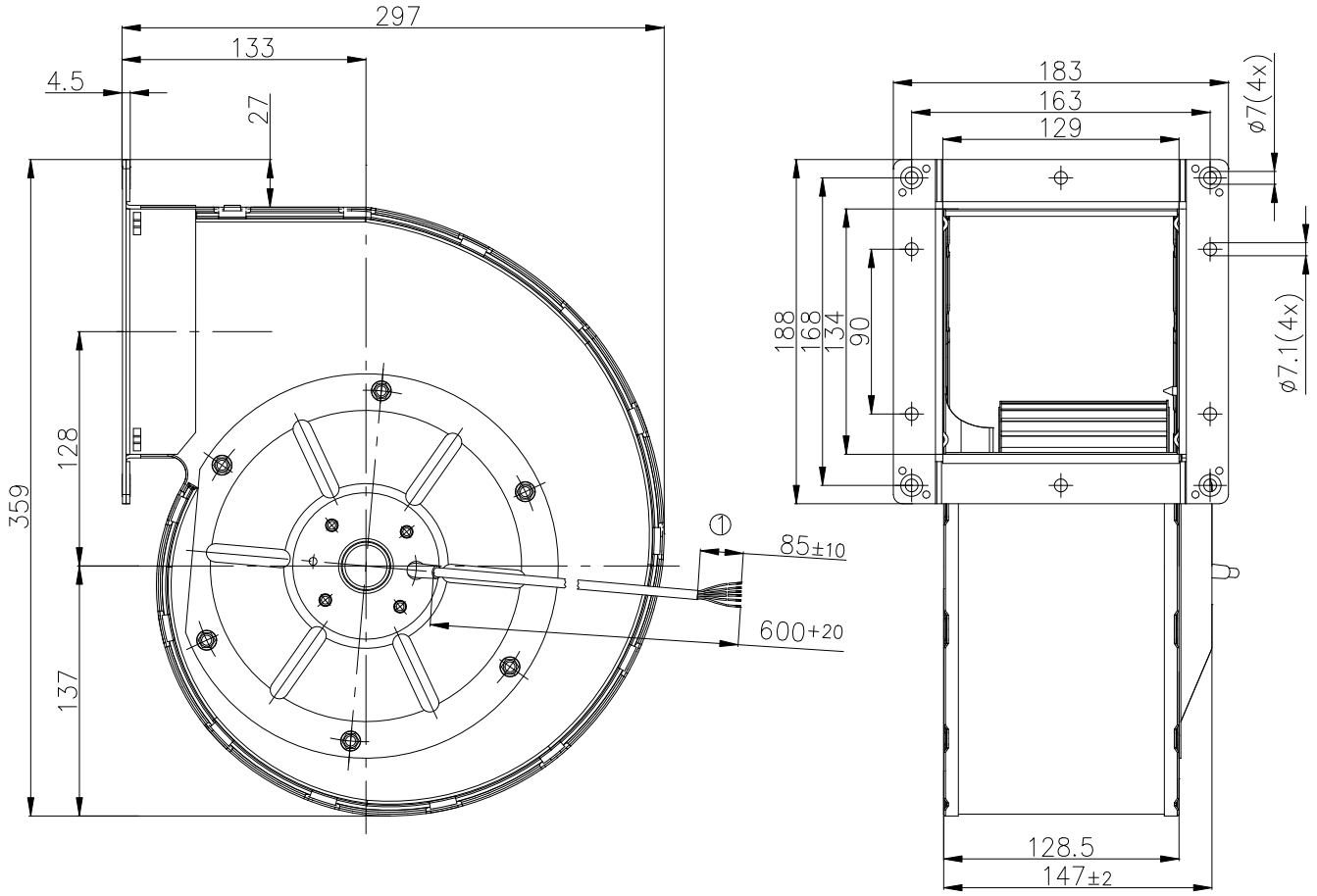
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Product drawing



1	Connection line PVC 6G 0.5mm²; 6x brass lead tips crimped

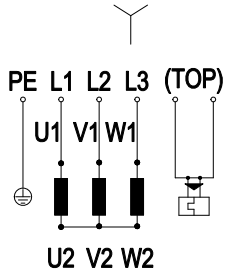
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Connection screen



Y	Star connection	L1	black	L2	Blue
L3	brown	TOP	2x grey	PE	green/yellow

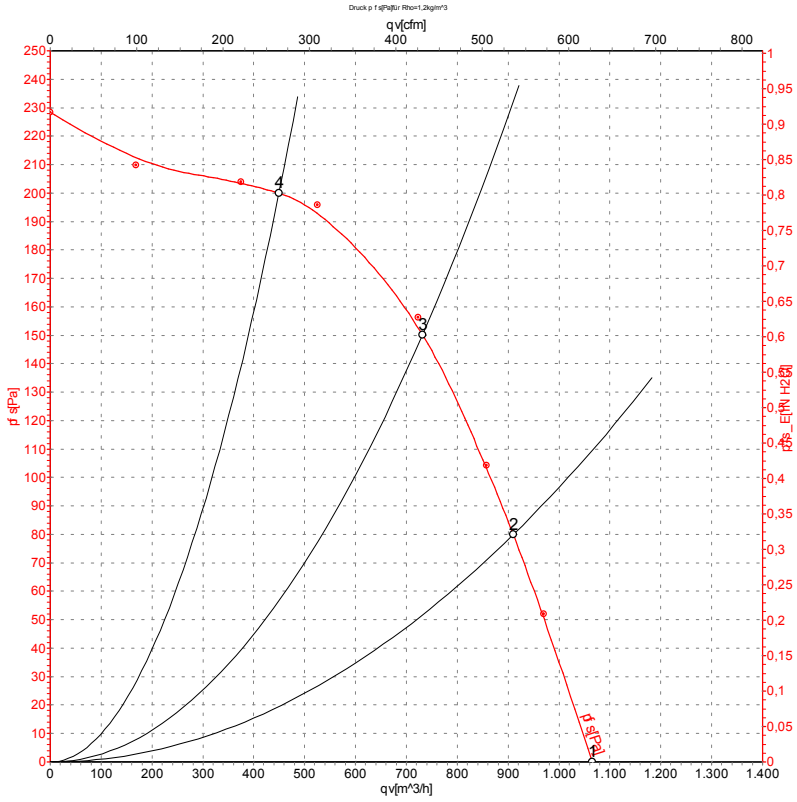
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Charts: Air flow 50 Hz



Measurement: LU-31729

Air performance measured as per ISO 5801 Installation category A. For detailed information on the measuring set-up, please contact ebm-papst. Suction-side noise levels: LwA measured as per ISO 13347 / LpA measured with 1m distance to fan axis. The values given are valid under the measuring conditions mentioned above and may vary according to the actual installation situation. With any deviation from the standard set-up, the specific values have to be checked and reviewed with the unit installed.

Measured values

	U	f	n	P_e	I	qv	p_{fs}
	V	Hz	min^{-1}	W	A	m^3/h	Pa
1	400	50	1300	185	0.34	1065	0
2	400	50	1350	150	0.32	910	80
3	400	50	1390	120	0.29	730	150
4	400	50	1440	82	0.26	450	200

U = Supply voltage · f = Frequency · n = Speed · P_e = Power input · I = Current draw · qv = Air flow · p_{fs} = Pressure increase

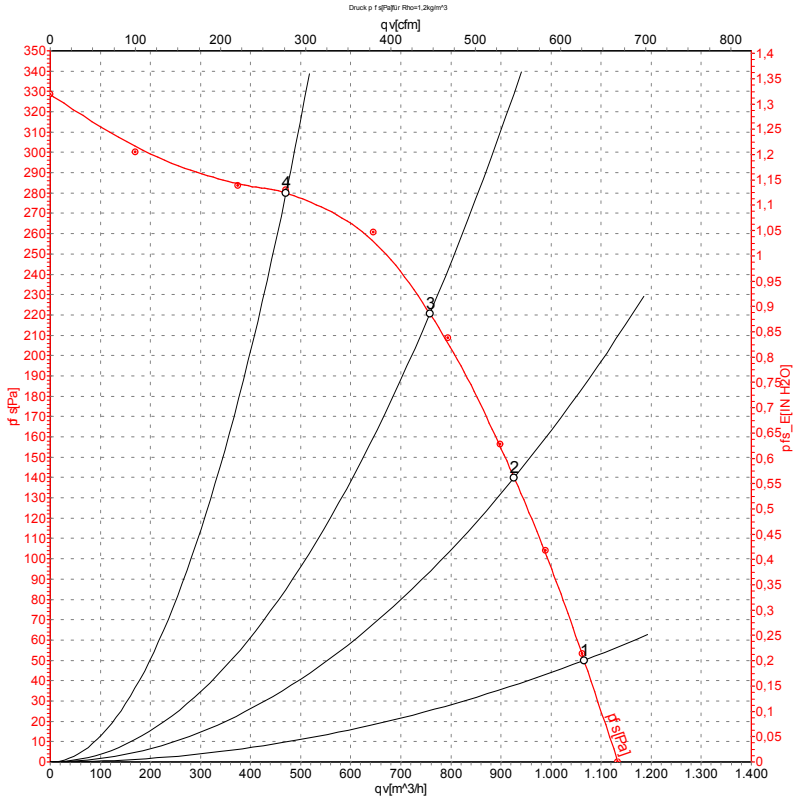
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Charts: Air flow 60 Hz



Measurement: LU-31730

Air performance measured as per ISO 5801 Installation category A. For detailed information on the measuring set-up, please contact ebm-papst. Suction-side noise levels: LwA measured as per ISO 13347 / LpA measured with 1m distance to fan axis. The values given are valid under the measuring conditions mentioned above and may vary according to the actual installation situation. With any deviation from the standard set-up, the specific values have to be checked and reviewed with the unit installed.

Measured values

	U	f	n	P_e	I	qv	p_{fs}
	V	Hz	min^{-1}	W	A	m^3/h	Pa
1	400	60	1430	240	0.41	1065	50
2	400	60	1520	198	0.35	925	140
3	400	60	1595	155	0.30	760	220
4	400	60	1685	103	0.23	470	280

U = Supply voltage · f = Frequency · n = Speed · P_e = Power input · I = Current draw · qv = Air flow · p_{fs} = Pressure increase

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