R6E450-FG03-01

AC centrifugal fan - RadiCal

backward-curved, single-intake

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General partner Elektrobau Mulfingen GmbH · Headquarters Mulfingen
Amtsgericht (court of registration) Stuttgart · HRB 590142

Nominal data

Type	**R6E450-FG03-01**		
Motor	**M6E110-EF**		
Phase		1~	1~
Nominal voltage	VAC	230	230
Frequency	Hz	50	60
Method of obtaining data		ml	ml
Valid for approval/standard		CE	CE
Speed (rpm)	min^{-1}	910	1000
Power consumption	W	225	325
Current draw	A	1.0	1.45
Capacitor	µF	6	6
Capacitor voltage	VDB	450	450
Capacitor standard		S0 (CE)	S0 (CE)
Min. back pressure	Pa	0	0
Min. back pressure	in. wg	0	0
Min. ambient temperature	°C	-40	-40
Max. ambient temperature	°C	40	40
Starting current	A	1.9	1.9

ml = Max. load · me = Max. efficiency · fa = Free air · cs = Customer specification · ce = Customer equipment
Subject to change

Data according to Commission Regulation (EU) 327/2011 (EN 17166)

		Actual	Req. 2015
01 Overall efficiency η_{es}	%	49.5	44.7
02 Measurement category		A	
03 Efficiency category		Static	
04 Efficiency grade N		66.8	62
05 Variable speed drive		No	

09 Power consumption P_e	kW	0.22
09 Air flow q_v	m^3/h	2950
09 Pressure increase p_{fs}	Pa	135
10 Speed (rpm) n	min^{-1}	915
11 Specific ratio*		1.00

Data obtained at optimum efficiency level.

* Specific ratio = 1 + p_{fs} / 100 000 Pa

LU-208738

The efficiency values displayed for achieving conformity with the Ecodesign Regulation EU 327/2011 has been reached with defined air duct components (e.g. inlet rings).
The dimensions must be requested from ebm-papst. If other air conduction geometries are used on the installation side, the ebm-papst evaluation loses its validity/the conformity must be confirmed again.

The product does not fall within the scope of Regulation (EU) 2019/1781 due to the exception specified in Article 2 (2a) (motors completely integrated into a product).

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Technical description

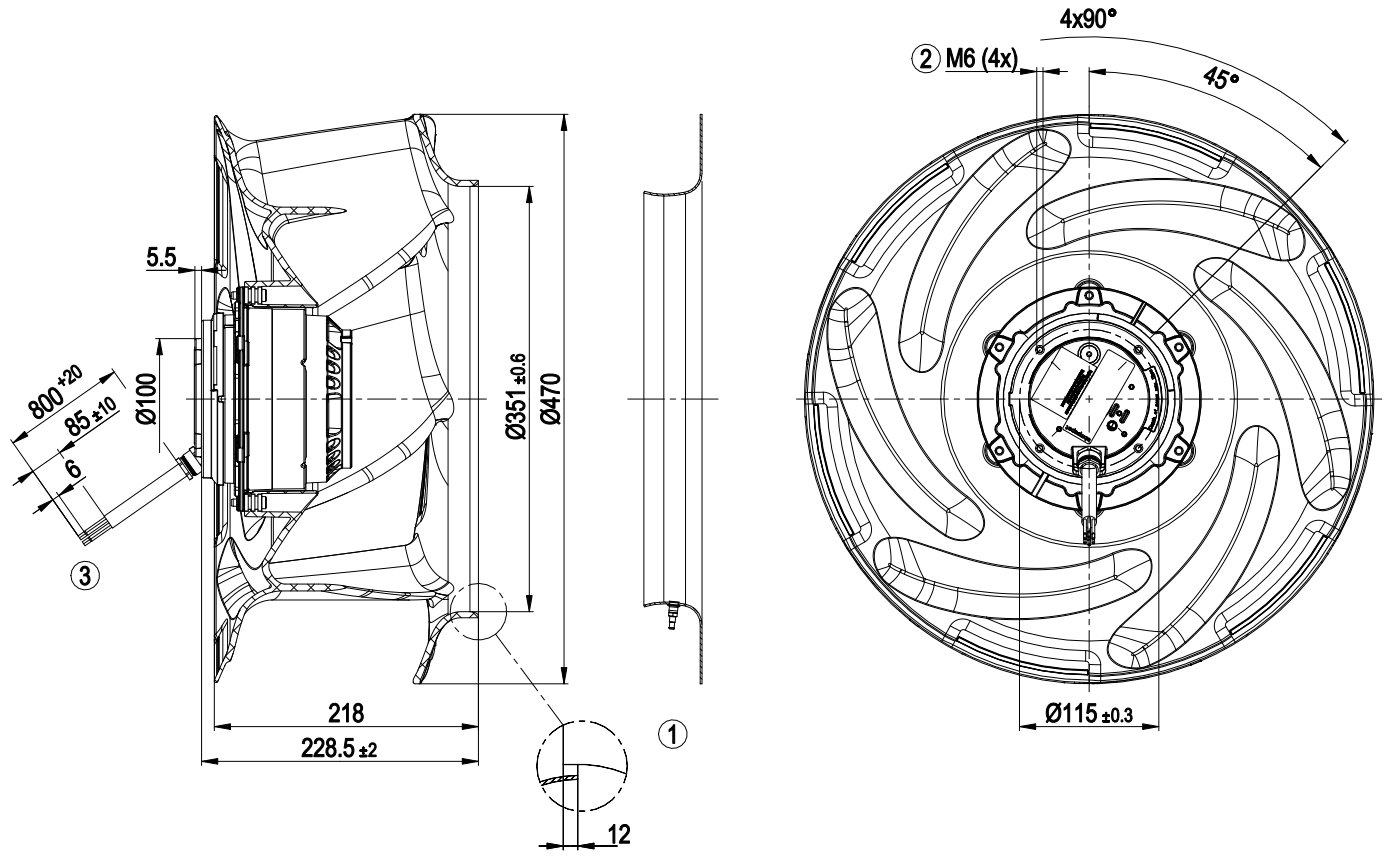
Weight	8.7 kg
Size	450 mm
Motor size	110
Rotor surface	Cast in aluminum
Impeller material	PP plastic
Number of blades	6
Direction of rotation	Clockwise, viewed toward rotor
Degree of protection	IP54
Insulation class	"F"
Moisture (F) / Environmental (H) protection class	H2
Ambient temperature note	Occasional start-up at temperatures between -40°C and -25°C is permitted. For continuous operation at ambient temperatures below -25°C (such as refrigeration applications), use must be made of a fan design with special low-temperature bearings.
Max. permitted ambient temp. for motor (transport/storage)	+80 °C
Min. permitted ambient temp. for motor (transport/storage)	-40 °C
Installation position	Shaft horizontal or rotor on bottom; rotor on top on request
Condensation drainage holes	On rotor side
Mode	S1
Motor bearing	Ball bearing
Touch current according to IEC 60990 (measuring circuit Fig. 4, TN system)	<= 3.5 mA
Motor protection	Thermal overload protector (TOP) with basic insulation
Protection class assignment	I; If a protective earth is connected by the customer This component for installation may have several local protection classes. This information relates to this component's basic design. The final protection class is based on the component's intended installation and connection.
Conformity with standards	EN 60034-1
Approval	VDE; CSA C22.2 No. 100; CCC; EAC; UL 1004-1

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Product drawing



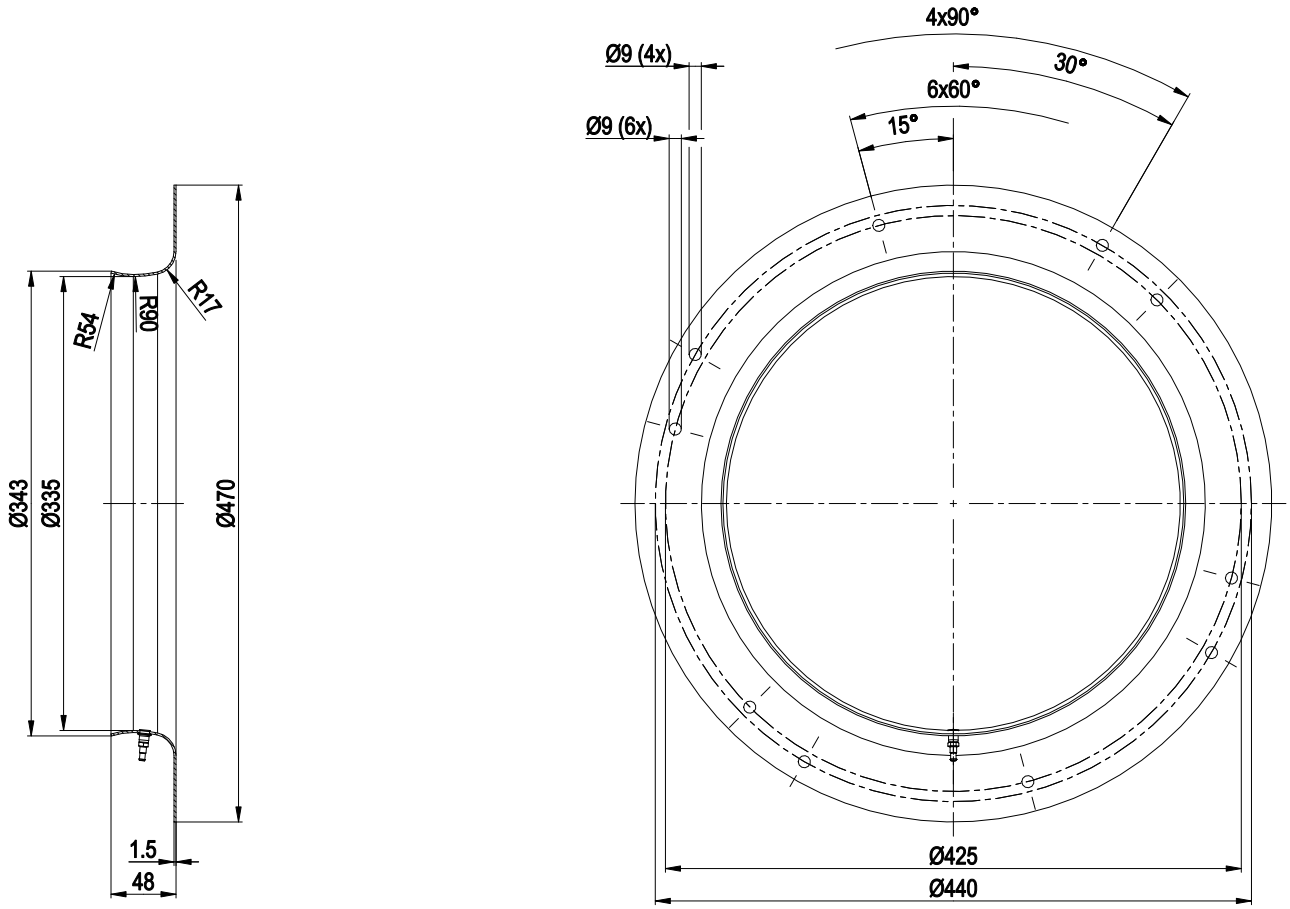
1	Accessory part: Inlet ring 45355-2-4013 with pressure tap (k-factor: 250) (not included in scope of delivery)
2	Max. clearance for screw 12 mm
3	Cable silicone 6G 0.5 mm²
	6x splice

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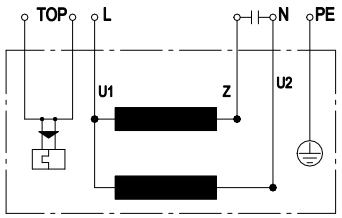
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Accessory part



	Inlet ring 45355-2-4013 with pressure tap (k-factor: 250)

Connection diagram



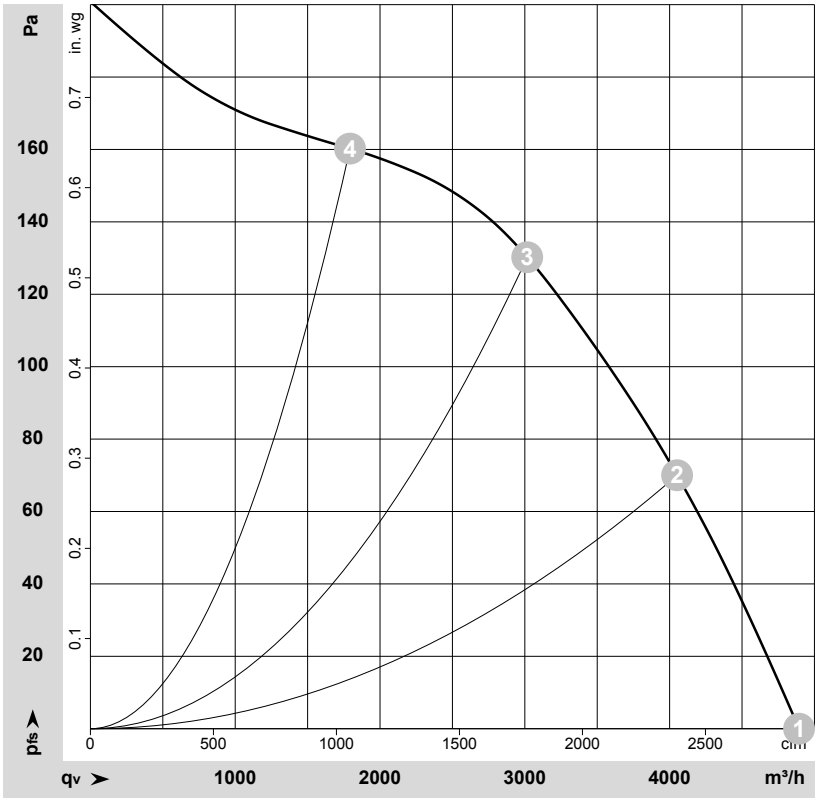
U1	blue	Z	brown	U2	black
PE	green/yellow	TOP	2x gray		

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Curves: Air performance 50 Hz



ρ = 1.15 kg/m³ ± 2 %

Measurement: LU-208738-1

Air performance measured according to ISO 5801 installation category A. For detailed information on the measurement setup, contact ebm-papst. Intake sound level: Sound power level according to ISO 13347 / sound pressure level measured at 1 m distance from fan axis. The values given are valid under the specified measuring conditions and may vary due to conditions of installation. For deviations from the standard configuration, the parameters have to be checked on the installed unit.

Measured values

	Wired	U	f	n	P_e	I	q_V	p_{fs}	q_V	p_{fs}
		V	Hz	min^{-1}	W	A	m^3/h	Pa	cfm	in. wg
1	1~	230	50	950	168	0.75	4895	0	2880	0.00
2	1~	230	50	925	208	0.92	4050	70	2385	0.28
3	1~	230	50	910	225	1.00	3015	130	1775	0.52
4	1~	230	50	925	207	0.92	1795	160	1055	0.64

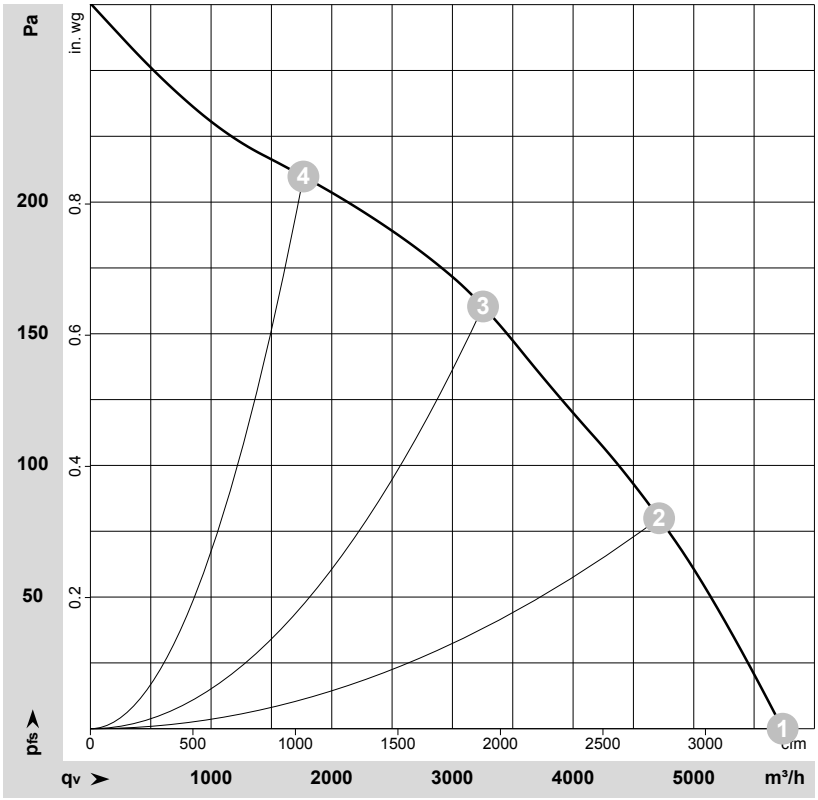
Wired = Wiring · U = Voltage · f = Frequency · n = Speed (rpm) · P_e = Power consumption · I = Current draw · q_V = Air flow · p_{fs} = Pressure increase

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Curves: Air performance 60 Hz



ρ = 1.15 kg/m³ ± 2 %

Measurement: LU-208837-1

Air performance measured according to ISO 5801 installation category A. For detailed information on the measurement setup, contact ebm-papst. Intake sound level: Sound power level according to ISO 13347 / sound pressure level measured at 1 m distance from fan axis. The values given are valid under the specified measuring conditions and may vary due to conditions of installation. For deviations from the standard configuration, the parameters have to be checked on the installed unit.

Measured values

	Wired	U	f	n	P_e	I	q_V	p_{fs}	q_V	p_{fs}
		V	Hz	min^{-1}	W	A	m^3/h	Pa	cfm	in. wg
1	1~	230	60	1105	253	1.11	5735	0	3375	0.00
2	1~	230	60	1045	299	1.30	4715	80	2775	0.32
3	1~	230	60	1000	325	1.45	3255	160	1915	0.64
4	1~	230	60	1050	296	1.29	1765	210	1040	0.84

Wired = Wiring · U = Voltage · f = Frequency · n = Speed (rpm) · P_e = Power consumption · I = Current draw · q_V = Air flow · p_{fs} = Pressure increase

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