ebm-papst Mulfingen GmbH & Co. KG
Bachmühle 2
D-74673 Mulfingen
Phone +49 (0) 7938 81-0
Fax +49 (0) 7938 81-110
info1@de.ebmpapst.com
www.ebmpapst.com

CONTENTS

1. SAFETY REGULATIONS AND INFORMATION 1
1.1 Hazard levels for warnings 1
1.2 Staff qualifications 1
1.3 Basic safety rules 1
1.4 Voltage 1
1.5 Safety and protective features 2
1.6 Mechanical movement 2
1.7 Emissions 2
1.8 Hot surface 2
1.9 Transport 2
1.10 Storage 2

2. INTENDED USE 3

3. TECHNICAL DATA 4
3.1 Product drawing 4
3.2 Nominal data 5
3.3 Technical description 5
3.4 Mounting data 5
3.5 Transport and storage conditions 5

4. CONNECTION AND STARTUP 6
4.1 Mechanical connection 6
4.2 Electrical connection 6
4.3 Plug connection 7
4.4 Connection diagram 8
4.5 Checking connections 9
4.6 Switching on the device 9
4.7 Switching off the device 9

5. MAINTENANCE, MALFUNCTIONS, POSSIBLE CAUSES AND REMEDIES 9
5.1 Cleaning 10
5.2 Safety inspection 10
5.3 Disposal 10

Translation of the original operating instructions

1. SAFETY REGULATIONS AND INFORMATION

Read these operating instructions carefully before starting work on the device. Observe the following warnings to prevent malfunctions or danger to persons.
These operating instructions are to be regarded as part of the device. The device is only to be sold or passed on together with the operating instructions.
These operating instructions may be duplicated and distributed to inform about potential dangers and their prevention.

1.1 Hazard levels for warnings

These operating instructions use the following hazard levels to indicate potentially hazardous situations and important safety regulations:



DANGER
Indicates an imminently hazardous situation which will result in death or serious injury if the specified actions are not taken. Compliance with the instructions is imperative.

WARNING
Indicates a potentially hazardous situation which can result in death or serious injury if the specified actions are not taken. Exercise extreme caution while working.

CAUTION
Indicates a potentially hazardous situation which can result in minor or moderate injury or damage to property if the specified actions are not taken.

NOTE
A potentially harmful situation can occur and, if not avoided, can lead to property damage.

1.2 Staff qualifications

The device may only be transported, unpacked, installed, operated, maintained and otherwise used by suitably qualified, trained and authorized technical staff.
Only authorized specialists are permitted to install the device, to carry out a test run and to perform work on the electrical installation.

1.3 Basic safety rules

The safety hazards associated with the device must be assessed again following installation in the final product.
Note the following when working on the device:

⇒ Do not perform any modifications, additions or conversions on the device without the approval of ebm-papst.

1.4 Voltage

⇒ Check the device's electrical equipment at regular intervals; see Chapter 5.2 Safety inspection.

⇒ Replace loose connections and defective cables immediately.



DANGER
Electrically charged device
Risk of electric shock

→ When working on an electrically charged device, stand on a rubber mat.

WARNING
Live terminals and connections even with device switched off
Electric shock

→ Wait five minutes after disconnecting the voltage at all poles before opening the device.

CAUTION
In the event of a fault, the rotor and the impeller will be energized
The rotor and the impeller have basic insulation.

→ Do not touch the rotor and impeller once installed.

CAUTION
The motor restarts automatically when operating voltage is applied, e.g. after a power failure.
Risk of injury

→ Keep out of the device's danger zone.

→ When working on the device, switch off the line voltage and ensure that it cannot be switched back on.

→ Wait until the device comes to a stop.

1.5 Safety and protective features



DANGER
Protective device missing and protective device not functioning
Without a protective device there is a risk of serious injury, for instance when reaching into the device during operation.

→ Operate the device only with a fixed protective device and guard grille.

→ The fixed protective device must be able to withstand the kinetic energy of a fan blade that becomes detached at maximum speed. There must not be any gaps which it is possible to reach into with the fingers, for example.

→ The device is a built-in component. As the operator, you are responsible for ensuring that the device is secured adequately.

→ Stop the device immediately if you notice a missing or ineffective protective device.

1.6 Mechanical movement



DANGER
Rotating device
Risk of injury to body parts coming into contact with the rotor or the impeller.

→ Secure the device against accidental contact.

→ Before working on the system/machine, wait until all parts have come to a standstill.

WARNING
Rotating device
Long hair and dangling items of clothing, jewelry and the like can become entangled and be pulled into the device. Injuries can result.

→ Do not wear any loose-fitting or dangling clothing or jewelry while working on rotating parts.

→ Protect long hair with a cap.

1.7 Emissions

WARNING
Depending on the installation and operating conditions, the sound pressure level may exceed 70 dB(A).
Risk of noise-induced hearing loss

→ Take appropriate technical safety measures.

→ Protect operating personnel with appropriate safety equipment such as hearing protection.

→ Also observe the requirements of local agencies.

1.8 Hot surface



CAUTION
High temperature on motor housing
Risk of burns

→ Ensure sufficient protection against accidental contact.

1.9 Transport

NOTE
Transporting the device

→ Transport the device in its original packaging only.

→ Secure the device so it cannot slip, e.g. by using a lashing strip.

1.10 Storage

⇒ Store the device, partially or fully assembled, in a dry place, protected against the weather and free from vibration, in the original packaging in a clean environment.

⇒ Protect the device against environmental effects and dirt until final installation.

⇒ We recommend storing the device for no longer than one year in order to guarantee trouble-free operation and the longest possible service life.

⇒ Even devices explicitly intended for outdoor use are to be stored as described prior to commissioning.

⇒ Maintain the storage temperature, see Chapter 3.5 Transport and storage conditions.

Translation of the original operating instructions

ebm-papst Mulfingen GmbH & Co. KG · Bachmühle 2 · D-74673 Mulfingen · Phone +49 (0) 7938 81-0 · Fax +49 (0) 7938 81-110 · info1@de.ebmpapst.com · www.ebmpapst.com

2. INTENDED USE

The device is exclusively designed as a built-in device for conveying air according to its technical data.
Any other usage above and beyond this does not conform with the intended purpose and constitutes misuse of the device.
Customer equipment must be capable of withstanding the mechanical and thermal stresses that can arise from this product. This applies for the entire service life of the equipment in which this product is installed.

Intended use also includes

- Using the device solely outside of the EU.
- conveying air at an ambient air pressure between 750 mbar and 1050 mbar.
- Using the device within the permitted ambient temperature range; see Chapter 3.5 Transport and storage conditions and Chapter 3.2 Nominal data.
- Operating the device with all protective devices.
- Following the operating instructions.

Improper use

In particular, operating the device in the following ways is prohibited and could be hazardous:

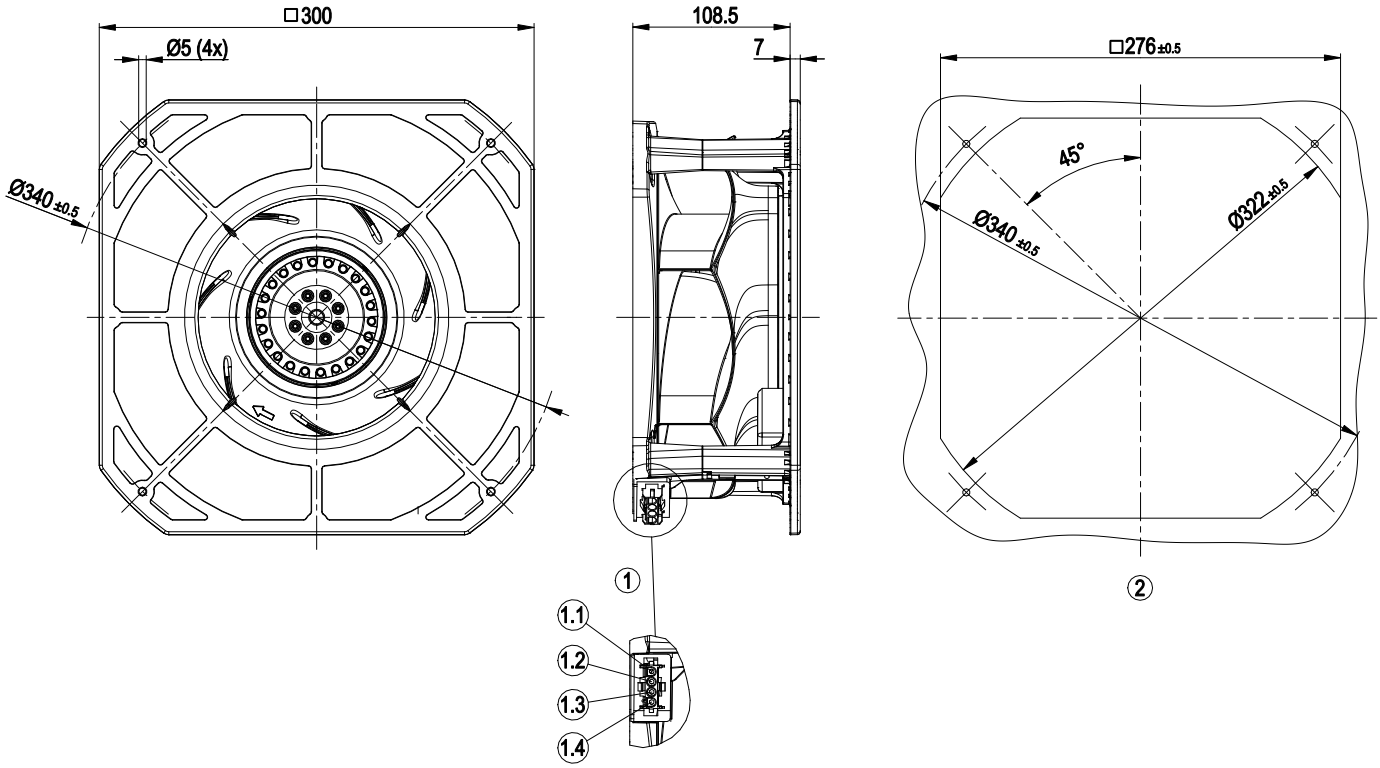
- Operating the device in an unbalanced state, e.g. due to dirt deposits or ice formation.
- Resonant operation, operation with severe vibration. This also includes vibration transmitted to the fan from the customer installation.
- Conveying air that contains abrasive particles.
- Conveying highly corrosive air, e.g. salt spray. Exception: devices designed for salt spray and correspondingly protected.
- Conveying air with high dust content, e.g. suctioning off sawdust.
- Operating the device close to flammable materials or components.
- Operating the device in an explosive atmosphere.
- Using the device as a safety component or to perform safety-related functions.
- Operation with completely or partially disassembled or manipulated protective devices.
- In addition, all applications not listed among the intended uses.

Translation of the original operating instructions

ebm-papst Mulfingen GmbH & Co. KG · Bachmühle 2 · D-74673 Mulfingen · Phone +49 (0) 7938 81-0 · Fax +49 (0) 7938 81-110 · info1@de.ebmpapst.com · www.ebmpapst.com

3. TECHNICAL DATA

3.1 Product drawing



All dimensions in mm.

1	tyco coded plug system
	4-pole connector housing tyco 1586845-1
	2x plug pin tyco 926885-1, 2x plug pin tyco 926883-1
	Mating connector (not included in scope of delivery):
	4-pole connector housing tyco 926298-6
	4x socket tyco 926 884-1
1.1	PE
1.2	L
1.3	N + capacitor
1.4	Capacitor
	(capacitor connected internally)
2	Mounting dimensions

Translation of the original operating instructions

3.2 Nominal data

Motor	M2E068-EC

Phase	1~	1~	1~
Nominal voltage / VAC	230	230	230
Frequency / Hz	50	60	60
Method of obtaining data	ml	ml	ml
Valid for approval/ standard	-	-	UL 2111
Speed (rpm) / min^{-1}	2500	2450	2450
Power consumption / W	210	285	300
Current draw / A	0.93	1.25	1.27
Capacitor / µF	5	5	5
Capacitor voltage / VDB	400	400	400
Capacitor standard			UL
Min. back pressure / Pa	0	0	0
Min. ambient temperature / °C	-25	-25	-25
Max. ambient temperature / °C	70	30	30
Starting current / A	1.5	1.4	

ml = Max. load · me = Max. efficiency · fa = Free air
cs = Customer specification · ce = Customer equipment

Subject to change

3.3 Technical description

Weight	3.65 kg
Fan size	250 mm
Rotor surface	Painted black
Impeller material	PA plastic
Housing material	PA plastic
Number of blades	7
Direction of rotation	Clockwise, viewed toward rotor
Degree of protection	IP44; installation- and position-dependent
Insulation class	"F"
Moisture (F) / Environmental (H) protection class	H0+
Installation position	Any
Condensation drainage holes	None
Mode	S1
Motor bearing	Ball bearing
Touch current according to IEC 60990 (measuring circuit Fig. 4, TN system)	< 0.75 mA
Electrical hookup	With plug
Motor protection	Thermal overload protector (TOP) internally connected
with cable	Variable
Protection class	I (with customer connection of protective earth)
Motor capacitor according to EN 60252-1 in safety protection class	P0/S0
Conformity with standards	EN 60335-1
Approval	CSA C22.2 No. 77; UL 2111

With regard to cyclic speed loads, note that the rotating parts of the device are designed for a maximum of one million load cycles. If you have special questions, consult ebm-papst for support.

3.4 Mounting data

For screw clearance, see Chapter 3.1 Product drawing

⇒ Secure the screws against unintentional loosening (e.g. use self-locking screws).

Strength class of screws	8.8

Any further mounting data required can be taken from the product drawing.

3.5 Transport and storage conditions

⇒ Use the device in accordance with its degree of protection.

Max. permitted ambient temp. for motor (transport/ storage)	+ 80 °C
Min. permitted ambient temp. for motor (transport/ storage)	- 40 °C

Translation of the original operating instructions

ebm-papst Mulfingen GmbH & Co. KG · Bachmühle 2 · D-74673 Mulfingen · Phone +49 (0) 7938 81-0 · Fax +49 (0) 7938 81-110 · info1@de.ebmpapst.com · www.ebmpapst.com

4. CONNECTION AND STARTUP

4.1 Mechanical connection



CAUTION
Risk of cutting and crushing when removing device from packaging



→ Carefully remove the device from the packaging by grasping hold of the frame. Never subject to any impact.

→ Wear safety shoes and cut-resistant safety gloves.



NOTE
Damage to the device from vibration
Bearing damage, shorter service life

→ The fan must not be subjected to force or excessive vibration from sections of the installation. #It is advisable to use spring or rubber isolators for decoupling (not included in scope of delivery). The fan is to be operated sufficiently far away from the resonant frequency of the vibration isolators. #If the fan is connected to air ducts, the connection should be isolated from vibration, e.g. using compensators or similar elements.

→ Ensure stress-free attachment of the fan to the sub-structure.

⇒ The fan may not be handled in the area around the inlet nozzle during transport and installation.
There is a risk of damage to the impeller.

⇒ Check the device for transport damage. Damaged devices are not to be installed.

⇒ Install the undamaged device in accordance with your application.



NOTE
Motor capacitor

→ The product is equipped with a motor capacitor with safety protection class P0/S0 according to EN 60252-1. Take this into consideration when fitting it to the end product on the basis of applicable regulations.



CAUTION
Possible damage to the device
If the device slips during installation, serious damage can result.

→ Ensure that the device is securely positioned at its place of installation until all fastening screws have been tightened.

4.2 Electrical connection



DANGER
Voltage on the device
Electric shock

→ Always connect a protective earth first.

→ Check the protective earth.



DANGER
Faulty insulation
Risk of fatal injury from electric shock

→ Use only cables that meet the specified installation regulations for voltage, current, insulation material, capacity, etc.

→ Route cables so that they cannot be touched by any rotating parts.

CAUTION
Voltage
The fan is a built-in component and has no disconnecting switch.

→ Only connect the fan to circuits that can be switched off with an all-pole disconnection switch.

→ When working on the fan, secure the system/machine in which the fan is installed so as to prevent it from being switched back on.

NOTE
Water ingress into wires or cables
Water ingress at the customer end of the cable can damage the device.

→ Make sure the end of the cable is connected in a dry environment.



Only connect the device to circuits that can be switched off with an all-pole disconnection switch.

4.2.1 Requirements

⇒ Check whether the data on the nameplate matches the connection data.

⇒ If the motor run capacitor was not installed by ebm-papst, check whether the information on the motor run capacitor matches the information on the nameplate.

⇒ Before connecting the device, make sure the power supply matches the device voltage.

⇒ Only use cables designed for the current level indicated on the nameplate.
For determining the cross-section, note the sizing criteria according to EN 61800-5-1. The protective earth must have a cross-section equal to or greater than that of the phase conductor.
We recommend the use of 105 °C cables. Ensure that the minimum cable cross-section is at least
AWG 26 / 0.13 mm².

Ground conductor contact resistance according to EN 60335

Compliance with the impedance specifications according to EN 60335 for the protective earth connection circuit must be verified in the end application.
Depending on the circumstances of installation, it may be necessary to connect an additional protective earth conductor to the extra protective earth terminal on the device.

4.2.2 Voltage control



With speed control using transformers or electronic voltage regulators (e.g. phase control), excessive current may occur. In addition, depending on how the device is installed, noises can occur with phase control.

4.2.3 Variable frequency drive

Please use a variable frequency drive only after consultation with ebm-papst.



For operation with variable frequency drives, install sinusoidal filters that work on all poles (phase-phase and phase-ground) between the drive and the motor.
During operation with variable frequency drives, an all-pole sine filter protects the motor against high-voltage transients that can destroy the coil insulation system, and against harmful bearing currents.

Translation of the original operating instructions

ebm-papst Mulfingen GmbH & Co. KG · Bachmühle 2 · D-74673 Mulfingen · Phone +49 (0) 7938 81-0 · Fax +49 (0) 7938 81-110 · info1@de.ebmpapst.com · www.ebmpapst.com

Heating of the motor due to use of a variable frequency drive must be checked in the application by the customer.

4.3 Plug connection

4.3.1 Making supply connections

⇒ Check your connector's pin assignment.

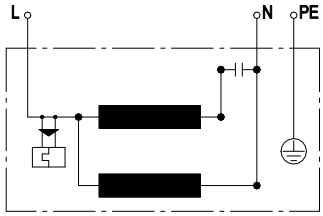
⇒ Connect the built-in connector with the mating connector.

⇒ Ensure that the connector is properly engaged.

Translation of the original operating instructions

ebm-papst Mulfingen GmbH & Co. KG · Bachmühle 2 · D-74673 Mulfingen · Phone +49 (0) 7938 81-0 · Fax +49 (0) 7938 81-110 · info1@de.ebmpapst.com · www.ebmpapst.com

4.4 Connection diagram



L	blue
N	black
PE	green/yellow

Translation of the original operating instructions

ebm-papst Mulfingen GmbH & Co. KG · Bachmühle 2 · D-74673 Mulfingen · Phone +49 (0) 7938 81-0 · Fax +49 (0) 7938 81-110 · info1@de.ebmpapst.com · www.ebmpapst.com

4.5 Checking connections

⇒ Ensure isolation from supply (all phases).

⇒ Make sure a restart is impossible

⇒ Check whether the mating connector is properly engaged with the built-in connector.

⇒ Check that the mating connector is correctly attached to the cable.

4.6 Switching on the device

The device may only be switched on if it has been installed properly and in accordance with its intended use, including the required safety mechanisms and professional electrical hookup. This also applies for devices which have already been equipped with plugs and terminals or similar connectors by the customer.



WARNING
Hot motor housing
Risk of fire

→ Ensure that no combustible or flammable materials are located close to the fan.

⇒ Before switching on, check the device for visible external damage and make sure the protective devices are functional.

⇒ Check the fan's air flow paths for foreign matter and remove any foreign matter found.

⇒ Apply the nominal supply voltage.



NOTE
Damage to the device from vibration
Bearing damage, shorter service life

→ Low-vibration operation of the fan must be ensured over the entire speed control range. #Severe vibration can arise for instance from inexpert handling, transportation damage and resultant imbalance or be caused by component or structural resonance. #Speed ranges with excessively high vibration levels and possibly resonant frequencies must be determined in the course of fan commissioning. #Either run through the resonant range as quickly as possible with speed control or find another remedy.# Operation with excessively high vibration levels can lead to premature failure.

4.7 Switching off the device

⇒ Disconnect the device from the power supply at the supply line's main switch.

⇒ When disconnecting, be sure to disconnect the ground connection last.

5. MAINTENANCE, MALFUNCTIONS, POSSIBLE CAUSES AND REMEDIES

Do not perform any repairs on your device. Send the device to ebm-papst for repair or replacement.

WARNING
Live terminals and connections even with device switched off
Electric shock

→ Wait five minutes after disconnecting the voltage at all poles before opening the device.

CAUTION
Electric charge on capacitor after device is switched off
Electric shock, risk of injury

→ Discharge the capacitors before working on the device.

CAUTION
The motor restarts automatically when operating voltage is applied, e.g. after a power failure.
Risk of injury

→ Keep out of the device's danger zone.

→ When working on the device, switch off the line voltage and ensure that it cannot be switched back on.

→ Wait until the device comes to a stop.



If the device is out of use for some time, e.g. when in storage, we recommend switching it on for at least two hours to allow any condensation to evaporate and to move the bearings.

Malfunction/fault	Possible cause	Possible remedy
Impeller not running smoothly	Imbalance in rotating parts	Clean the device; replace it if imbalance persists after cleaning. Make sure no weight clips are removed during cleaning.
Motor not turning	Mechanical blockage	Switch off, isolate from supply and remove mechanical blockage.
	Line voltage faulty	Check line voltage, restore power supply.
	Faulty connection	Isolate from supply, correct connection; see connection diagram.
	Thermal overload protector activated	Allow motor to cool off, locate and rectify cause of error, release restart lockout if necessary
	Impermissible point of operation	Check point of operation
Motor overtemperature	Ambient temperature too high	Reduce ambient temperature if possible
	Deficient cooling	Improve cooling

Translation of the original operating instructions

ebm-papst Mulfingen GmbH & Co. KG · Bachmühle 2 · D-74673 Mulfingen · Phone +49 (0) 7938 81-0 · Fax +49 (0) 7938 81-110 · info1@de.ebmpapst.com · www.ebmpapst.com

In the event of further malfunctions, contact ebm-papst.

5.1 Cleaning

NOTE
Damage to the device during cleaning
Malfunction possible

→ Do not clean the device using a water jet or high-pressure cleaner.

→ Do not use any acid, alkali or solvent-basedcleaning agents.

→ Do not use any pointed or sharp-edged objects for cleaning

5.2 Safety inspection

What to check	How to check	How often	What action?
Contact protection cover for intactness or damage	Visual inspection	At least every 6 months	Repair or replacement of device
Device for damage to blades and housing	Visual inspection	At least every 6 months	Replacement of device
Fastening the cables	Visual inspection	At least every 6 months	Fasten
Fastening the protective earth terminal	Visual inspection	At least every 6 months	Fasten
Insulation of cables for damage	Visual inspection	At least every 6 months	Replace cables
Impeller for wear/deposits/ corrosion and damage	Visual inspection	At least every 6 months	Clean or replace impeller
Abnormal bearing noise	acoustic	At least every 6 months	Replace device

5.3 Disposal

For ebm-papst, environmental protection and resource preservation are top priority corporate goals.
ebm-papst operates an environmental management system which is certified in accordance with ISO 14001 and rigorously implemented around the world on the basis of German standards.
Right from the development stage, ecological design, technical safety and health protection are fixed criteria.
The following section contains recommendations for ecological disposal of the product and its components.

5.3.1 Country-specific legal requirements

NOTE
Country-specific legal requirements
Always observe the applicable country-specific legal regulations with regard to the disposal of products or waste occurring in the various phases of the life cycle. The corresponding disposal standards are also to be heeded.

5.3.2 Disassembly

Disassembly of the product must be performed or supervised by qualified personnel with the appropriate technical knowledge.
The product is to be disassembled into suitable components for disposal employing standard procedures for motors.

WARNING
Heavy parts of the product may drop off. Some of the product components are heavy. These components could drop off during disassembly.
This can result in fatal or serious injury and material damage.

→ Secure components before unfastening to stop them falling.

5.3.3 Component disposal

The products are mostly made of steel, copper, aluminum and plastic. Metallic materials are generally considered to be fully recyclable.
Separate the components for recycling into the following categories:

- Steel and iron
- Aluminum
- Non-ferrous metal, e.g. motor windings
- Plastics, particularly with brominated flame retardants, in accordance with marking
- Insulating materials
- Cables and wires
- Electronic scrap, e.g. circuit boards

Only ferrite magnets and not rare earth magnets are used in external rotor motors from ebm-papst Mulfingen GmbH & Co. KG.

⇒ Ferrite magnets can be disposed of in the same way as normal iron and steel.

Electrical insulating materials on the product, in cables and wires are made of similar materials and are therefore to be treated in the same manner.
The materials concerned are as follows:

- Miscellaneous insulators used in the terminal box
- Power cables
- Cables for internal wiring
- Electrolytic capacitors

Dispose of electronic components employing the proper procedures for electronic scrap.

→ Please contact ebm-papst for any other questions on disposal.

Translation of the original operating instructions

ebm-papst Mulfingen GmbH & Co. KG · Bachmühle 2 · D-74673 Mulfingen · Phone +49 (0) 7938 81-0 · Fax +49 (0) 7938 81-110 · info1@de.ebmpapst.com · www.ebmpapst.com