R6D630-RA07-09

AC centrifugal fan - RadiCal

backward-curved, single-intake

ebm-papst Mulfingen GmbH & Co. KG
Bachmühle 2 · D-74673 Mulfingen
Phone +49 7938 81-0
Fax +49 7938 81-110
info1@de.ebmpapst.com
www.ebmpapst.com

Limited partnership · Headquarters Mulfingen
Amtsgericht (court of registration) Stuttgart · HRA 590344

General partner Elektrobau Mulfingen GmbH · Headquarters Mulfingen
Amtsgericht (court of registration) Stuttgart · HRB 590142

Nominal data

Type	**R6D630-RA07-09**
Motor	**M6D138-HF**

Phase		3~	3~	3~	3~
Nominal voltage	VAC	230	230	400	400
Wiring		Δ	Δ	Y	Y
Frequency	Hz	50	60	50	60
Method of obtaining data		ml	ml	ml	ml
Valid for approval/standard		CE	CE	CE	CE
Speed (rpm)	min^{-1}	880	940	880	940
Power consumption	W	1030	1440	1030	1440
Current draw	A	3.8	4.87	2.2	2.81
Min. back pressure	Pa	0	0	0	0
Min. back pressure	in. wg	0	0	0	0
Min. ambient temperature	°C	-40	-40	-40	-40
Max. ambient temperature	°C	40	20	40	20
Starting current	A	12	10.5	6.92	6.05

ml = Max. load · me = Max. efficiency · fa = Free air · cs = Customer specification · ce = Customer equipment
Subject to change

Data according to Commission Regulation (EU) 327/2011

		Actual	Req. 2015
01 Overall efficiency η_{es}	%	51.5	51.5
02 Measurement category		A	
03 Efficiency category		Static	
04 Efficiency grade N		62	62
05 Variable speed drive		No	

09 Power consumption P_e	kW	1
09 Air flow q_v	m^3/h	8005
09 Pressure increase p_{fs}	Pa	225
10 Speed (rpm) n	min^{-1}	885
11 Specific ratio*		1.00

Data obtained at optimum efficiency level.
The ErP data is determined using a motor-impeller combination in a standardized measurement setup.

* Specific ratio = 1 + p_{fs} / 100 000 Pa

LU-138022

AC centrifugal fan - RadiCal

backward-curved, single-intake

Technical description

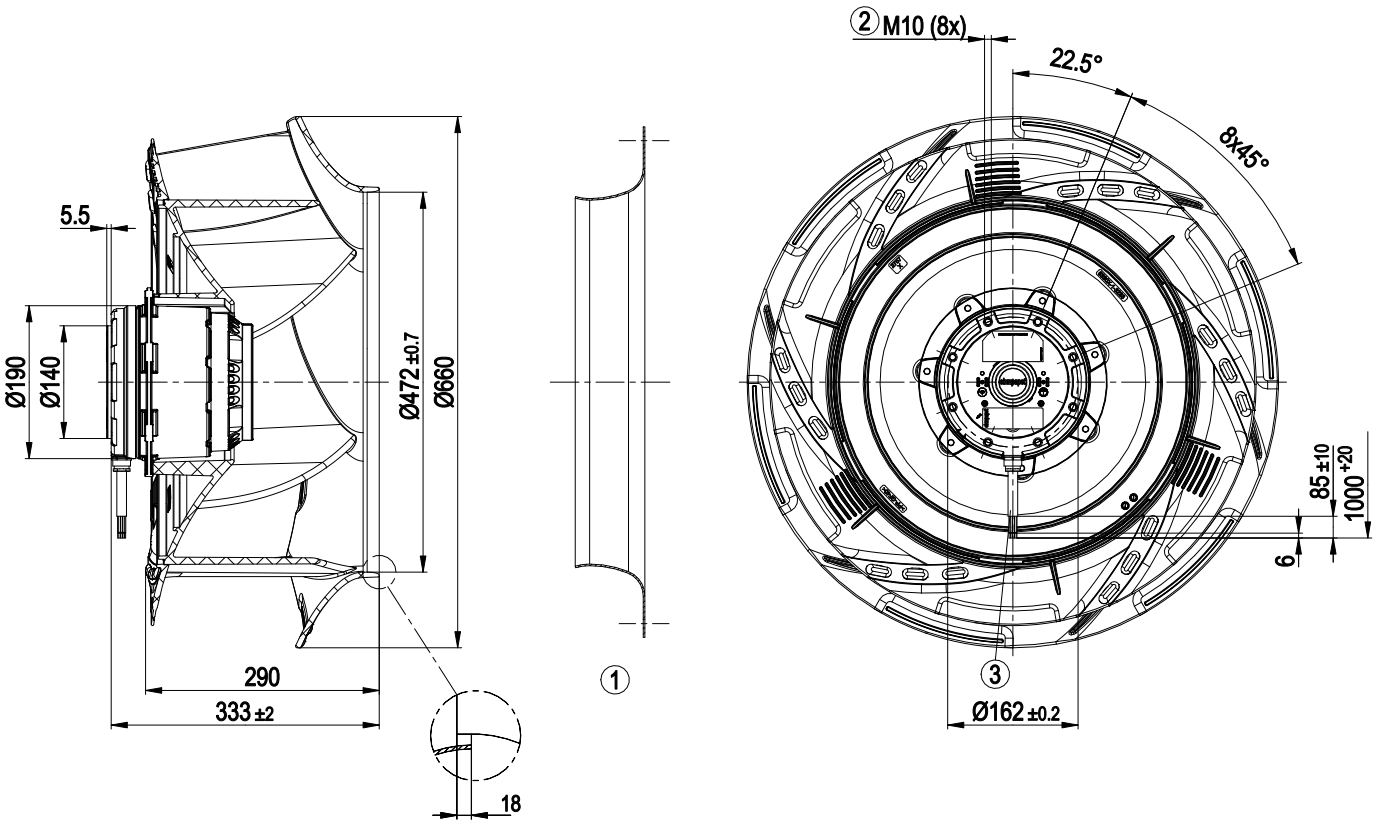
Weight	24 kg
Fan size	630 mm
Rotor surface	Cast in aluminum
Impeller material	PP plastic
Number of blades	6
Direction of rotation	Clockwise, viewed toward rotor
Degree of protection	IP54
Insulation class	"F"
Moisture (F) / Environmental (H) protection class	H2
Max. permitted ambient temp. for motor (transport/storage)	+70 °C
Min. permitted ambient temp. for motor (transport/storage)	-40 °C
Installation position	Any
Condensation drainage holes	On rotor and stator sides
Mode	S1
Motor bearing	Ball bearing with low-temperature lubricant
Touch current according to IEC 60990 (measuring circuit Fig. 4, TN system)	<= 3.5 mA
Motor protection	Thermal overload protector (TOP) with basic insulation
With cable	Lateral
Protection class	I (with customer connection of protective earth)
Conformity with standards	EN 61800-5-1; EN 60034-1 (2010); CE
Approval	VDE; EAC

ebm-papst Mulfingen GmbH & Co. KG · Bachmühle 2 · D-74673 Mulfingen · Phone +49 (0) 7938 81-0 · Fax +49 (0) 7938 81-110 · info1@de.ebmpapst.com · www.ebmpapst.com

AC centrifugal fan - RadiCal

backward-curved, single-intake

Product drawing



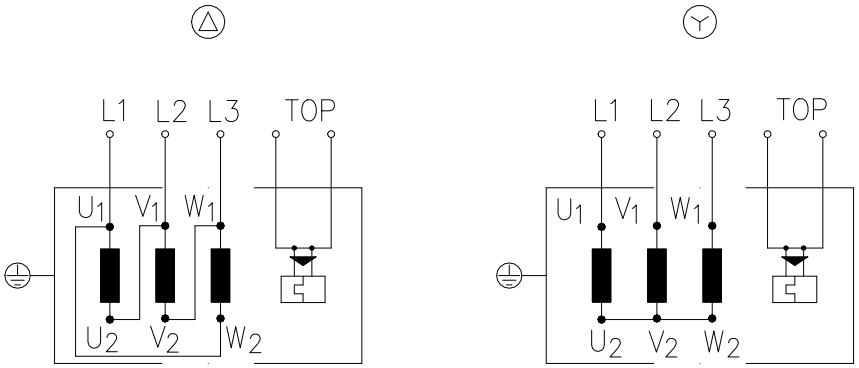
1	Accessory part: inlet ring 63300-2-4013 not included in scope of delivery
2	Max. clearance for screw 18 mm
3	Cable halogen-free, 9x 0.75 mm², 9x crimped splices

ebm-papst Mulfingen GmbH & Co. KG · Bachmühle 2 · D-74673 Mulfingen · Phone +49 (0) 7938 81-0 · Fax +49 (0) 7938 81-110 · info1@de.ebmpapst.com · www.ebmpapst.com

AC centrifugal fan - RadiCal

backward-curved, single-intake

Connection diagram



Change of rotation direction by reversing two phases

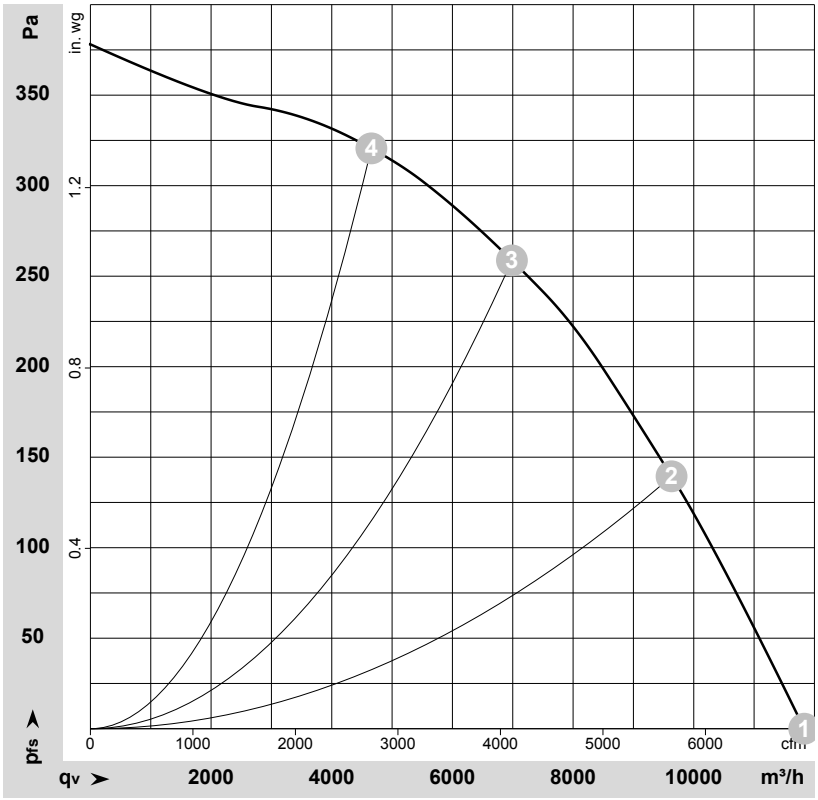
Δ	Delta connection	Y	Star connection	L1	= U1 = black
L2	= V1 = blue	L3	= W1 = brown	W2	yellow
U2	green	V2	white	TOP	2x gray
PE	green/yellow				

ebm-papst Mulfingen GmbH & Co. KG · Bachmühle 2 · D-74673 Mulfingen · Phone +49 (0) 7938 81-0 · Fax +49 (0) 7938 81-110 · info1@de.ebmpapst.com · www.ebmpapst.com

AC centrifugal fan - RadiCal

backward-curved, single-intake

Curves: Air performance 50 Hz



ρ = 1.15 kg/m³ ± 2 %

Measurement: LU-138022-1

Air performance measured according to ISO 5801 installation category A. For detailed information on the measurement setup, contact ebm-papst. Intake sound level: Sound power level according to ISO 13347 / sound pressure level measured at 1 m distance from fan axis. The values given are valid under the specified measuring conditions and may vary due to conditions of installation. For deviations from the standard configuration, the parameters have to be checked on the installed unit.

Measured values

	Wired	U	f	n	P_e	I	LpA_{in}	LwA_{in}	LwA_{out}	q_V	p_{fs}	q_V	p_{fs}
		V	Hz	min^{-1}	W	A	dB(A)	dB(A)	dB(A)	m^3/h	Pa	cfm	in. wg
1	Y	400	50	925	732	1.84	73	79	84	11830	0	6965	0.00
2	Y	400	50	895	941	2.09	66	73	78	9630	140	5670	0.56
3	Y	400	50	880	1030	2.20	64	71	75	6985	260	4110	1.04
4	Y	400	50	890	972	2.12	66	73	76	4655	320	2740	1.28

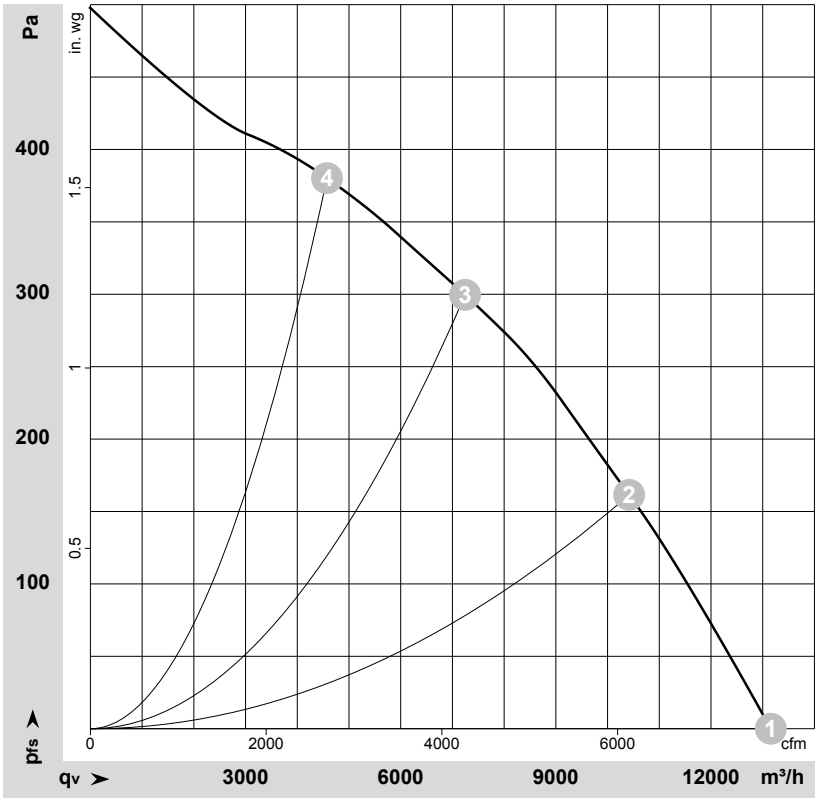
Wired = Wiring · U = Power supply · f = Frequency · n = Speed (rpm) · P_e = Power consumption · I = Current draw · LpA_{in} = Sound pressure level intake side · LwA_{in} = Sound power level intake side LwA_{out} = Sound power level outlet side · q_V = Air flow · p_{fs} = Pressure increase

ebm-papst Mulfingen GmbH & Co. KG · Bachmühle 2 · D-74673 Mulfingen · Phone +49 (0) 7938 81-0 · Fax +49 (0) 7938 81-110 · info1@de.ebmpapst.com · www.ebmpapst.com

AC centrifugal fan - RadiCal

backward-curved, single-intake

Curves: Air performance 60 Hz



ρ = 1.15 kg/m³ ± 2 %

Measurement: LU-138030-1

Air performance measured according to ISO 5801 installation category A. For detailed information on the measurement setup, contact ebm-papst. Intake sound level: Sound power level according to ISO 13347 / sound pressure level measured at 1 m distance from fan axis. The values given are valid under the specified measuring conditions and may vary due to conditions of installation. For deviations from the standard configuration, the parameters have to be checked on the installed unit.

Measured values

	Wired	U	f	n	P_e	I	LpA_{in}	LwA_{in}	LwA_{out}	q_V	p_{fs}	q_V	p_{fs}
		V	Hz	min^{-1}	W	A	dB(A)	dB(A)	dB(A)	m^3/h	Pa	cfm	in. wg
1	Y	400	60	1030	1088	2.18	76	83	87	13155	0	7745	0.00
2	Y	400	60	970	1353	2.65	68	75	80	10415	160	6130	0.64
3	Y	400	60	940	1440	2.81	66	72	76	7245	300	4265	1.20
4	Y	400	60	960	1360	2.65	68	75	79	4575	380	2695	1.53

Wired = Wiring · U = Power supply · f = Frequency · n = Speed (rpm) · P_e = Power consumption · I = Current draw · LpA_{in} = Sound pressure level intake side · LwA_{in} = Sound power level intake side LwA_{out} = Sound power level outlet side · q_V = Air flow · p_{fs} = Pressure increase

ebm-papst Mulfingen GmbH & Co. KG · Bachmühle 2 · D-74673 Mulfingen · Phone +49 (0) 7938 81-0 · Fax +49 (0) 7938 81-110 · info1@de.ebmpapst.com · www.ebmpapst.com