R4E280-RA28-10

AC centrifugal fan - RadiCal

backward curved, single inlet

ebm-papst Mulfingen GmbH & Co. KG
Bachmühle 2 · D-74673 Mulfingen
Phone +49 7938 81-0
Fax +49 7938 81-110
info1@de.ebmpapst.com
www.ebmpapst.com

Limited partnership · Headquarters Mulfingen
County court Stuttgart · HRA 590344

General partner Elektrobau Mulfingen GmbH · Headquarters Mulfingen
County court Stuttgart · HRB 590142

Nominal data

Type	**R4E280-RA28-10**
Motor	**M4E068-DF**

Phase		1~	1~
Nominal voltage	VAC	230	230
Frequency	Hz	50	60
Type of data definition		ml	ml
Valid for approval / standard		CE	CE
Speed (rpm)	min^{-1}	1320	1400
Power input	W	90	125
Current draw	A	0.40	0.55
Motor capacitor	µF	2.5	2.5
Capacitor voltage	VDB	400	400
Capacitor standard		S0 (CE)	S0 (CE)
Min. back pressure	Pa	0	0
Min. ambient temperature	°C	-25	-25
Max. ambient temperature	°C	65	55
Starting current	A	0.8	0.79

ml = Max. load · me = Max. efficiency · fa = Running at free air · cs = Customer specs · cu = Customer unit
Subject to alterations

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Technical features

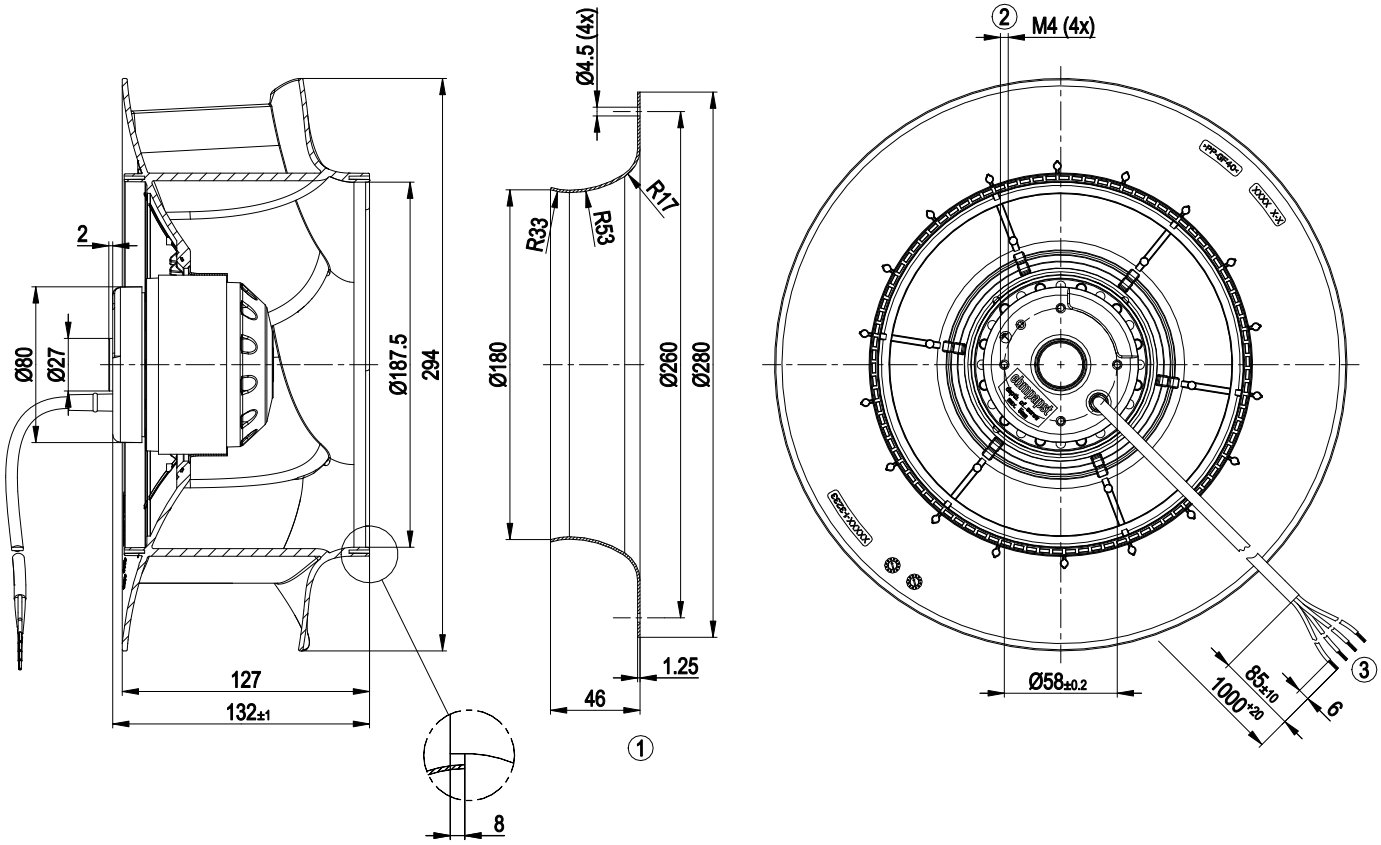
Mass	2.4 kg
Size	280 mm
Surface of rotor	Coated in black
Material of impeller	PP plastic
Number of blades	6
Direction of rotation	Clockwise, seen on rotor
Type of protection	IP 44; Depending on installation and position as per EN 60034-5
Insulation class	"B"
Humidity (F)/environmental protection class (H)	H0+
Max. permissible ambient motor temp. (transp./ storage)	+ 80 °C
Min. permissible ambient motor temp. (transp./storage)	- 40 °C
Mounting position	Shaft horizontal or rotor on bottom; rotor on top on request
Condensate discharge holes	Rotor-side
Operation mode	S1
Motor bearing	Ball bearing
Touch current acc. IEC 60990 (measuring network Fig. 4, TN system)	< 0.75 mA
Motor protection	Thermal overload protector (TOP) wired internally
Cable exit	Axial
Protection class	I (if protective earth is connected by customer)
Product conforming to standard	EN 60335-1; CE

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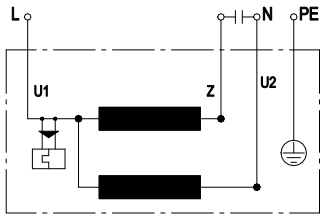
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Product drawing



1	Accessory part: Inlet nozzle 28000-2-4013 not included in scope of delivery
2	Thread reach max. 5 mm
3	Connection line PVC 4G 0.5 mm², 4x lead tips crimped

Connection screen



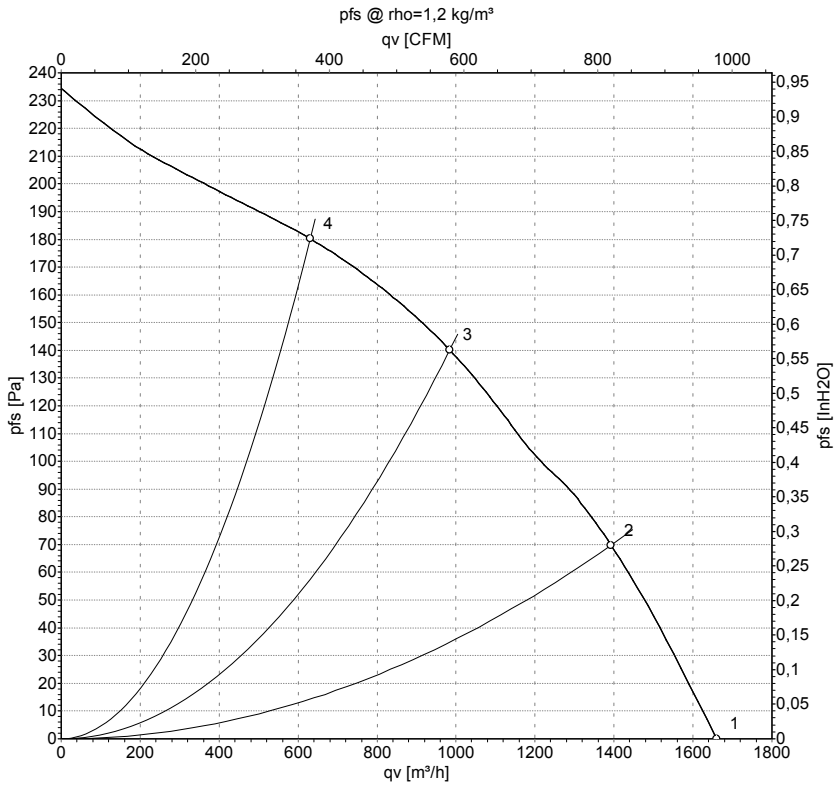
U1	blue	Z	brown	U2	black
PE	green/yellow				

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Charts: Air flow 50 Hz



Measurement: LU-148654-1

Air performance measured as per ISO 5801 Installation category A. For detailed information on the measuring set-up, please contact ebm-papst. Suction-side noise levels: LwA measured as per ISO 13347 / LpA measured with 1m distance to fan axis. The values given are valid under the measuring conditions mentioned above and may vary according to the actual installation situation. With any deviation from the standard set-up, the specific values have to be checked and reviewed with the unit installed.

Measured values

	U	f	n	P_e	I	q_V	p_{fs}	q_V	p_{fs}
	V	Hz	min^{-1}	W	A	m^3/h	Pa	cfm	inH2O
1	230	50	1380	73	0.32	1660	0	975	0.00
2	230	50	1340	85	0.37	1390	70	820	0.28
3	230	50	1320	90	0.40	985	140	580	0.56
4	230	50	1340	84	0.37	630	180	370	0.72

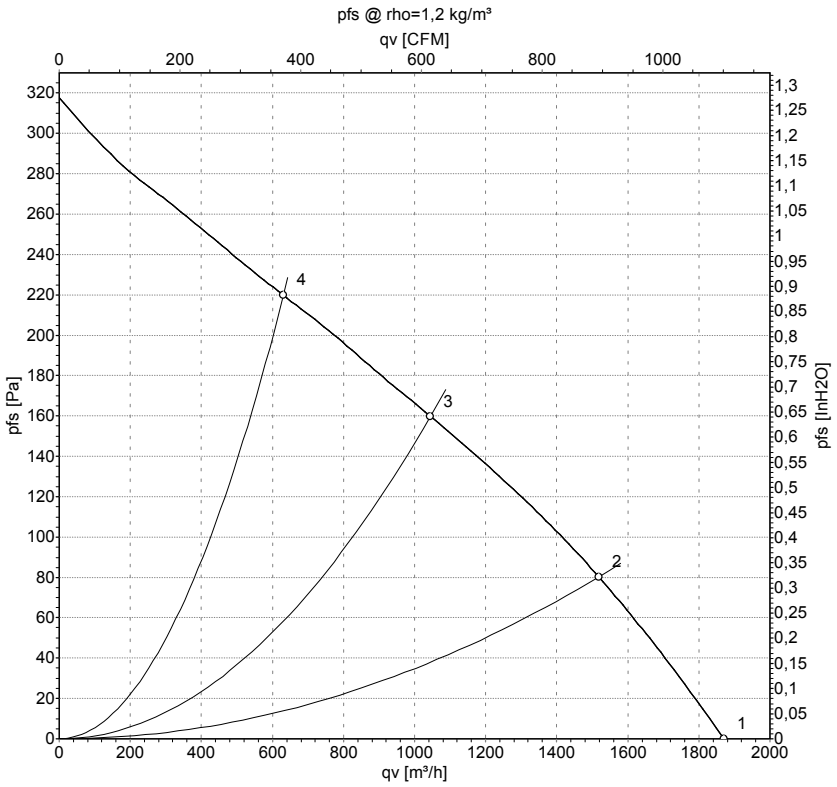
U = Supply voltage · f = Frequency · n = Speed (rpm) · P_e = Power input · I = Current draw · q_V = Air flow · p_{fs} = Pressure increase

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Charts: Air flow 60 Hz



Measurement: LU-148660-1

Air performance measured as per ISO 5801 Installation category A. For detailed information on the measuring set-up, please contact ebm-papst. Suction-side noise levels: LwA measured as per ISO 13347 / LpA measured with 1m distance to fan axis. The values given are valid under the measuring conditions mentioned above and may vary according to the actual installation situation. With any deviation from the standard set-up, the specific values have to be checked and reviewed with the unit installed.

Measured values

	U	f	n	P_e	I	q_V	p_{fs}	q_V	p_{fs}
	V	Hz	min^{-1}	W	A	m^3/h	Pa	cfm	inH2O
1	230	60	1550	103	0.45	1870	0	1100	0.00
2	230	60	1450	118	0.51	1520	80	895	0.32
3	230	60	1400	125	0.55	1045	160	615	0.64
4	230	60	1470	114	0.50	630	220	370	0.88

U = Supply voltage · f = Frequency · n = Speed (rpm) · P_e = Power input · I = Current draw · q_V = Air flow · p_{fs} = Pressure increase

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