Product Data Sheet 6318N/2H3P

ebmpapst

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GREEN TECH

6318N/2H3P

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6.1 General 11

1 General

Fan type	Axial fan	
Rotating direction looking at rotor	Counterclockwise	
Airflow direction	Air outlet over struts	
Bearing system	Ball bearing	
Mounting position - shaft	Any	

2 Mechanics

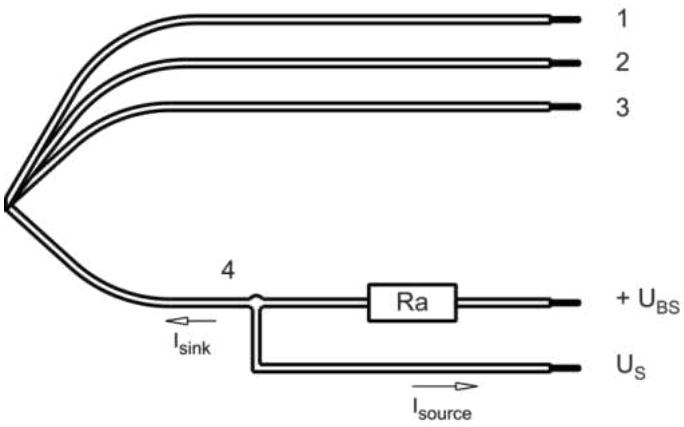
2.1 General

Depth	51,0 mm	
Diameter	172,0 mm	
Mass	0,755 kg	
Housing material	Metal	
Impeller material	Plastic	
Max. torque when mounted across both mounting flanges Screw size	Wire outlet corner: 600 Ncm Remaining corners: 600 Ncm ISO 4762 - M4 degreased, without an additional brace and without washer	

2.2 Connections

Electrical connection	Wires	
Lead wire length Tolerance	L = 365 mm +- 10,0 mm	
Tube length Tolerance	S = 10 mm +- 5,0 mm	
Wire size (AWG)	22 24	
Insulation diameter	1,70 mm 1,55 mm	





Wire	Color	Operation
1	red	+ UB
2	blue	- GND
3	violet	PWM
4	white	Tacho

The auxilliaries shown on the schematic diagram (which are required for the intended use) are not part of our delivery.

Lead wire 1 - 2: AWG22 (Insulation diameter 1,70 mm)
Lead wire 3 - 4: AWG24 (Insulation diameter 1,55 mm)

3 Operating Data

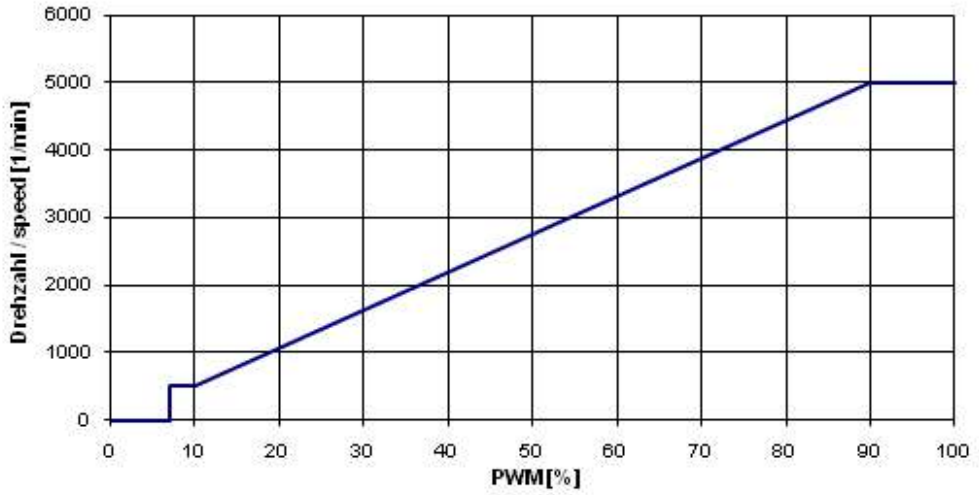
3.1 Electrical Interface - Input

Control input	PWM

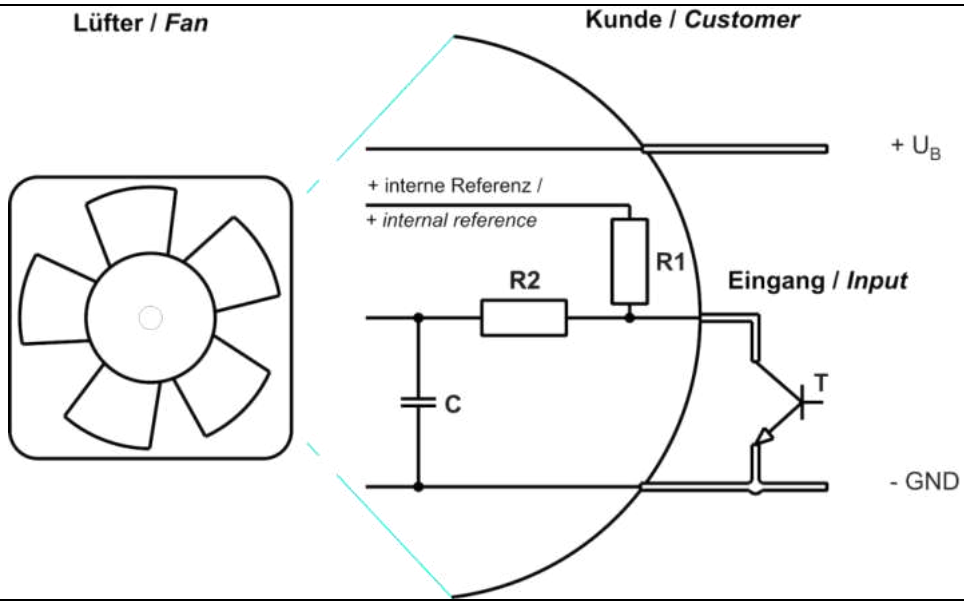
Features

Inpute type	Open collector	
PWM - Frequency		1 kHz - 20 kHz typical: 2 kHz

Characteristics



Schematics



The shown pull-up resistor to the internal reference voltage (+5V) has 4.7kOhm.

Information to the curve:

0% - <=7% PWM: 0 1/min (Fan off)
7% PWM: 500 1/min (Start-up, comming from 0% PWM)
7% - 10 % PWM: 500 1/min (corresp. to min fan speed)

10% - 90% PWM: Linear increasing curve
90% - 100% PWM: 5.000 1/min (corresp. to max fan speed)

Transistor Requirements:

VCE max. >= 12V
Isink max > 5mA
VCEsat < 0,15V

3.2 Electrical Operating Data

Measurement conditions: Normal air density = 1,2 kg/m3; Temperature 23°C +/- 3°C; Motor axis horizontal; warm-up time before measuring 5 minutes (unless otherwise specified). In the intake and outlet area should not be any solid obstruction within 0,5 m.

Δp = 0: corresp. to free air flow (see section 3.5)
I: corresp. to arithm. mean current value

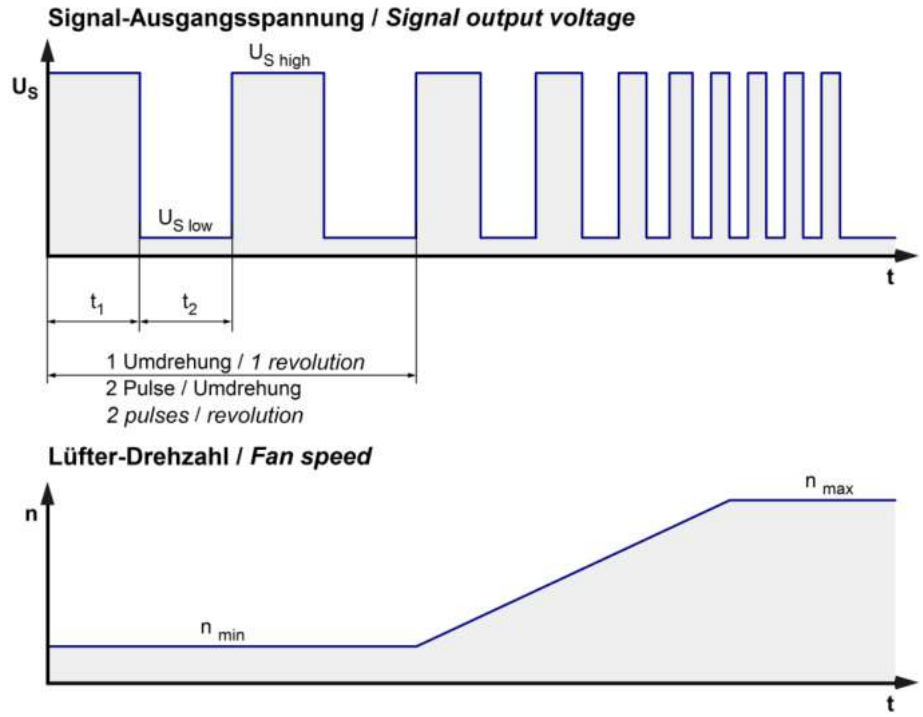
Name	Condition		
PWM 0001	PWM: 95 %; f: 2 kHz		

>90% PWM; f = 2 kHz or broken lead wire (open control input)

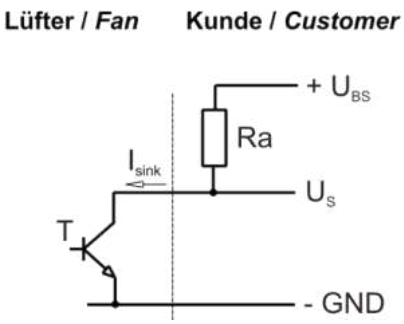
Features	Condition	Symbol	Values		
Voltage range		U	36 V		60 V
Nominal voltage		U_N		48 V	
Power consumption Tolerance	Δp = 0 PWM 0010	P	36 W +- 10 %	53 W +- 10 %	58 W +- 10 %
Current consumption Tolerance	Δp = 0 PWM 0010	I	1.000 mA +- 10 %	1.100 mA +- 10 %	970 mA +- 10 %
Speed Tolerance	Δp = 0 PWM 0010	n	4.300 1/min +- 10 %	5.000 1/min +- 5 %	5.000 1/min +- 5 %

3.3 Electrical Interface - Output

Tacho type	/2 (open collector)



$$Ra = \frac{U_{BS} - U_{S\,low}}{I_{sink}}$$

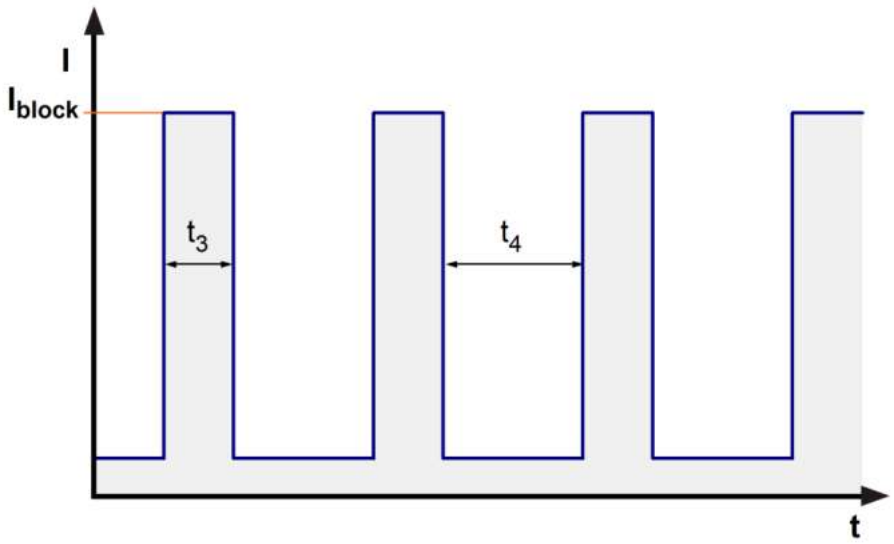


Features		Note	Values
Tacho operating voltage	U_{BS}		<= 60 V
Tacho signal Low	$U_{S\,low}$	I sink: 2 mA	<=0,4 V
Tacho signal High	$U_{S\,high}$	I source: 0 mA	60 V
Maximum sink current	I_{sink}		<= 20 mA
External resistor		External resistor Ra from UBS to US required. All voltages measured to GND.	
Tacho frequency		(2 x n) / 60	167 Hz
Tacho isolated from motor		No	
Slew rate			=> 0,5 V/us

n = revolutions per minute (1/min)

3.4 Electrical Features

Electronic function	Speed-Controlled	
Reversed polarity protection Max. residual current at U_N	Rectifying diode I_F <= 5 mA	
Locked rotor protection	Auto restart	
Locked rotor current at U_N	I_{block} approx. 1.300 mA	
Clock signal at locked rotor	t_3 / t_4 typical: 0,5 s / 10,0 s	



This fan has a startup delay of 2,2 seconds after applying supply voltage.

Internal Fuse:
Littelfuse Nano2 Fuse Very Fast-Acting 451/453 Series 4A / 75V

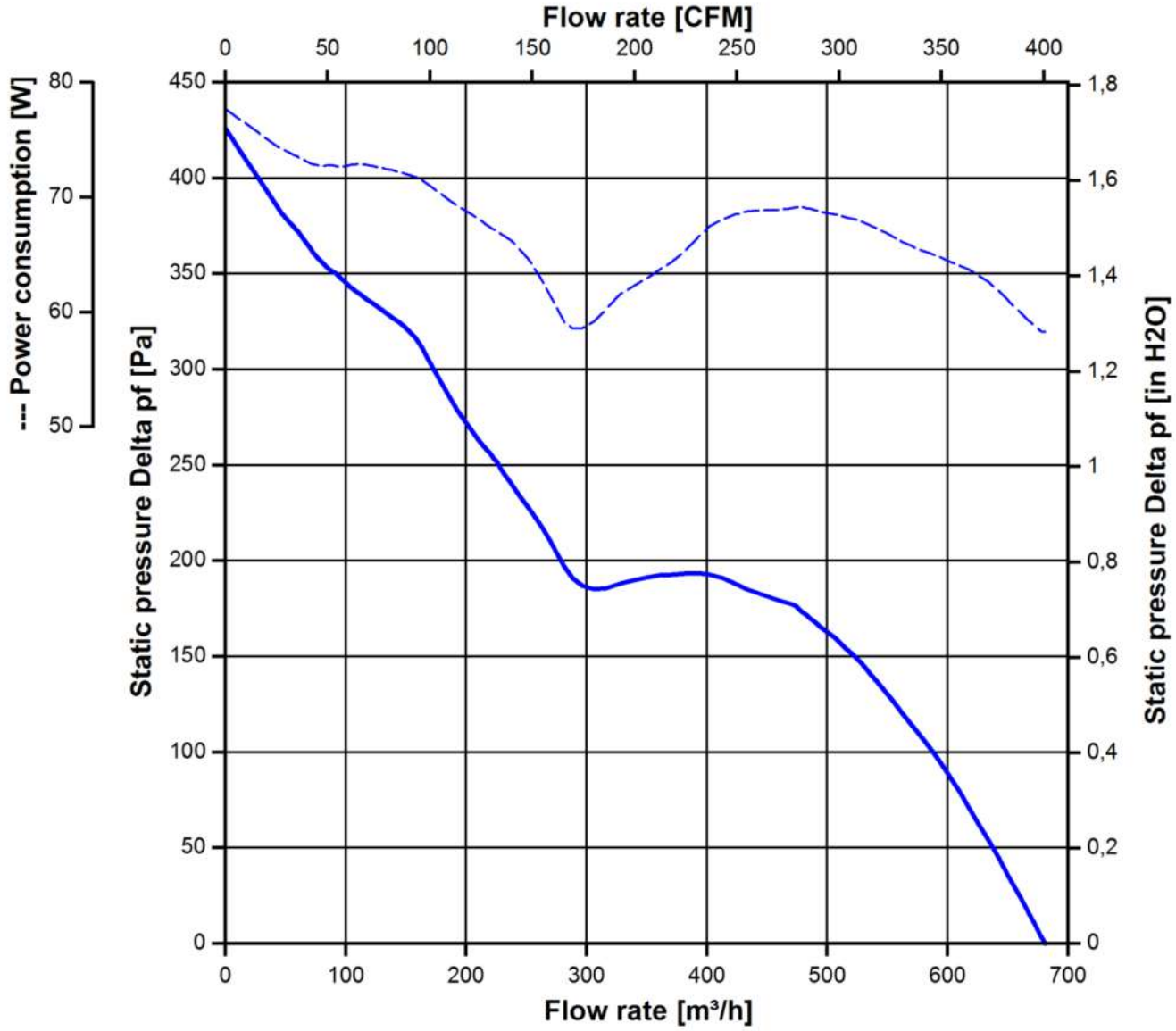
3.5 Aerodynamics

Measurement conditions:	Measured with a double chamber intake rig acc. to DIN EN ISO 5801. Normal air density = 1,2 kg/m3; Temperature 23°C +/- 3°C; In the intake and outlet area should not be any solid obstruction within 0,5 m. The information is only valid under the specified test conditions and may be changed by the installation conditions. If there are deviations from the standard test conditions, the characteristic values must be checked under the installed conditions. Power consumption of the fan motor when operating at normal voltage is shown. Depending on the operating conditions of the application, the power input may be higher.

a.) Operation condition:

5.000 1/min at free air flow	PWM 95 %; f: 2 kHz		

Max. free-air flow (Δp = 0 / $\dot{V}$ = max.)	680 m3/h	
Max. static pressure (Δp = max. / $\dot{V}$ =0)	425 Pa	



3.6 Sound Data

Measurement conditions:	Sound pressure level: 1 meter distance between microphone and the air intake. Sound power level: Acc. to DIN 45635 part 38 (ISO 10302) Measured in a semianchoic chamber with a background noise level of Lp(A) < 5 dB(A) For further measurement conditions see section 3.5

a.) Operation condition:

5.000 1/min at free air flow	PWM 95 %; f: 2 kHz	PWM min.:	PWM max.:

Optimal operating point	525 m3/h @ 146 Pa	
Sound power level at the optimal operating point	7,2 bel(A)	
Sound pressure level at free air flow, measured in rubber bands	65 dB(A)	

4 Environment

4.1 General

Min. permitted ambient temperature TU min.	-20 °C	
Max. permitted ambient temperature TU max.	70 °C	
Min. permitted storage temperature TL min.	-40 °C	
Max. permitted storage temperature TL max.	80 °C	

4.2 Climatic Requirements

Humidity requirements	humid heat, constant; according to DIN EN 60068-2-78, 14 days	
Water exposure	None	
Dust requirements	None	
Salt fog requirements	None	

Permitted application area:
The product is intended for use in sheltered rooms with controlled temperature and controlled humidity. Directly exposure to water must be avoided.

Pollution degree 1 (according DIN EN 60664-1)
There is either no pollution or it occurs only dry, non-conductive pollution. The pollution has no negative impact.

5 Safety

5.1 Electrical Safety

Dielectric strength DIN EN 60950 (VDE 0805) and DIN EN 60335 (VDE 0700) A.) Type test Measuring conditions: After 48h of storage at 95% R.H. and 25°C. No arcing or breakdown is allowed! All connections together to ground. B.) Routine test Measuring conditions: At indoor climate. No arcing or breakdown is allowed! All connections together to ground.	1000 VAC / 1 Min. 1000 VAC / 1 Sec.	
Isolation resistance Measuring conditions: After 48h of storage at 95% R.H. and 25°C measured with U=500 VDC for 1 min.	RI > 10 MOhm	
Clearance / creepage distance	1,0 mm / 1,5 mm	
Protection class	I	

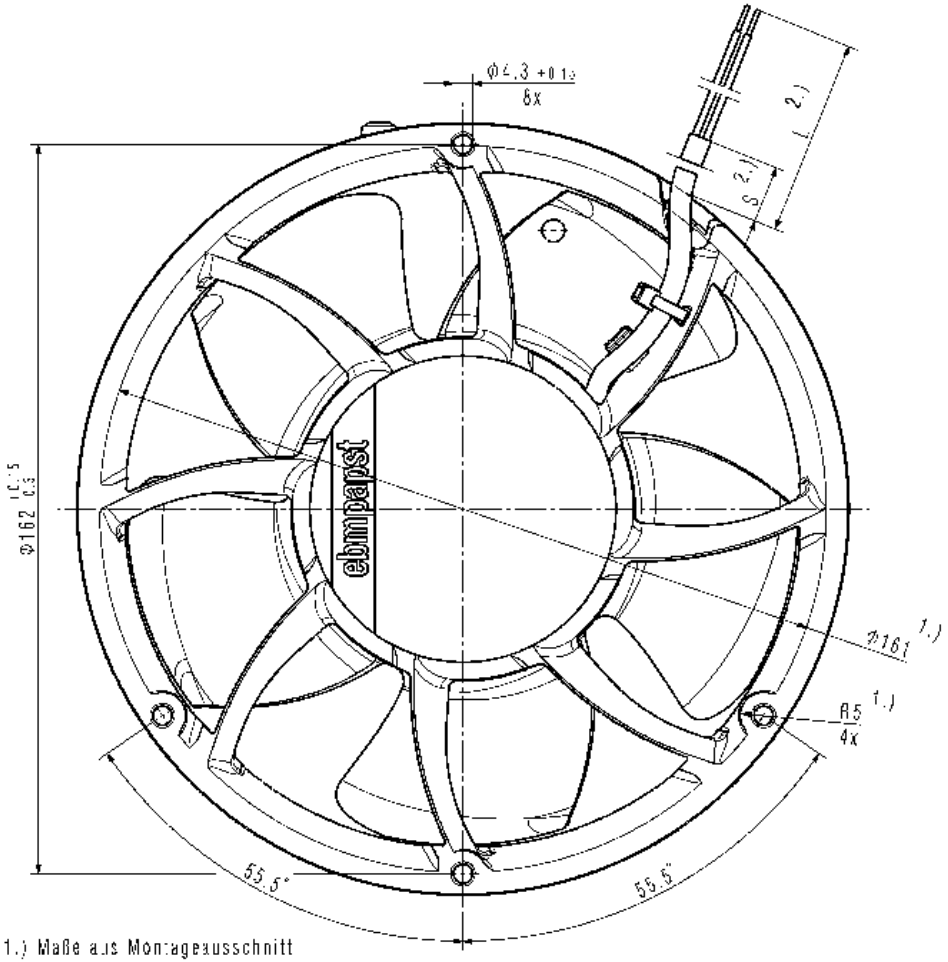
5.2 Approval Tests

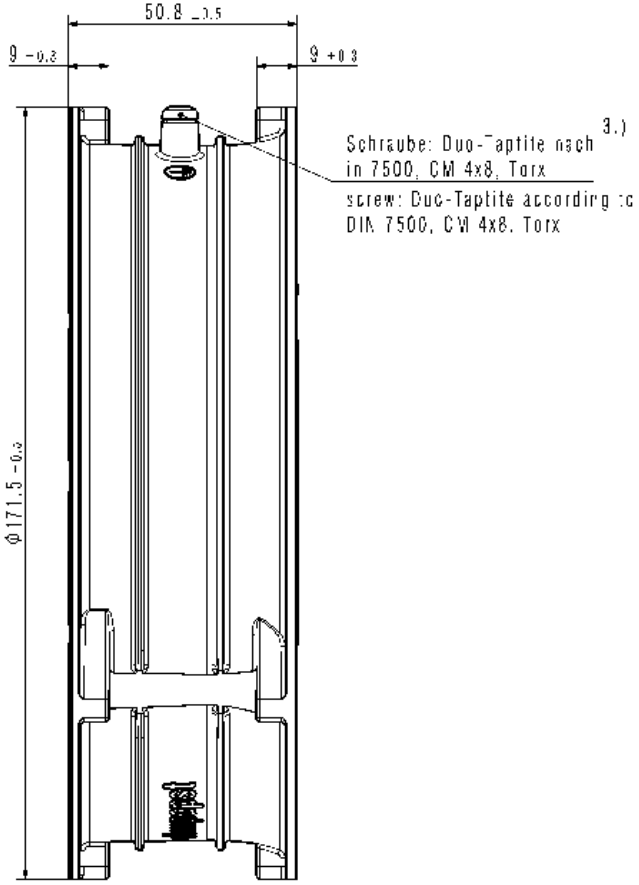
CE	EC Declaration of Conformity	Yes
EAC	Eurasian Conformity	Yes
UL	Underwriters Laboratories	Yes / UL507, Electric Fans
VDE	Association for Electrical, Electronic and Information Technologies	Yes / Approval acc. to EN 60950 (VDE 0805) - Information technology equipment
CSA	Canadian Standards Association	Yes / C22.2 No. 113 Fans and Ventilators
CCC	China Compulsory Certification	Yes / GB 12350 Safety Requirements for small Power Motors

6 Reliability

6.1 General

Life expectancy L10 at TU = 40 °C	77.500 h	
Life expectancy L10 at TU max.	40.000 h	
Life expectancy L10 acc. to IPC 9591 at TU = 40 °C	130.000 h	





1.) Maße aus Montageausschnitt
2.) Anzahl und Länge der Litzen/Schlauch siehe Produktspezifikation
3.) Erdungsschraube nur wenn in der Lueftergehaeuseteileliste enthalten

- Axialspiel der Kugellager mit Feder spielfrei gelagert

1.) measures of mounting cut out
2.) length an number of wires/tube see prooduct specification
3.) grounding screw only if contained in the fan housing part list

- ball bearing without clearance by a pre- load spring

BAF Status/Stufe	Name / Datum Änderung	ÄNDERUNG / Revision	Art Änderung Art of change	Werkstoff / Material:	Werkstoff Material	
					Gewicht / Mass [g]	
		Maßstab / Scale:		Artikel / Article:		
Bearbeitung / Tolerances:		DIN ISO 7	Name			
	Bearb. / Drawn					
Allgemeintoleranzen nach Toleranzen:	Gepr. / Checked			Zeichnungs-Nr. / Drawing No:		Ers. für Zeichn.-Nr. / Replaces:
	Freig. / Released					
	ebmpapst			Ersetzt durch / Replaced by:	Ersetzt durch / Replaced by:	Format / Size: Maßstab / Scale

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